



SUPREME

Testing Instruments

"SUPREME BY COMPARISON"

RADIO TESTING INSTRUMENTS

- TUBE TESTERS
- MULTIMETERS
- SET ANALYZERS-STATIC
- SIGNAL GENERATORS
- FREQUENCY MODULATORS
- CATHODE RAY OSCILLOSCOPES
- SET ANALYZERS-DYNAMIC
- ASSOCIATED TEST EQUIPMENT

SUPREME INSTRUMENTS CORPORATION

GREENWOOD :- MISSISSIPPI :- U. S. A.



TENTATIVE TM 11-2517



1944 Model

MODEL 504-A

TUBE, BATTERY AND SET TESTER

ELECTRICAL SPECIFICATIONS

Power Supply Requirements:

(Unless otherwise specified on plate attached to case directly below handle)

Voltage _____ 110/133 volts AC
Frequency _____ 60 cycles
Power Consumption _____ 25 watts

Rectifier Tube _____ Type 71A

MECHANICAL SPECIFICATIONS

Over-all Dimensions:

	Panel	Case
Length _____	11-1/2 inches	14-1/4 inches
Width _____	11-3/4 inches	12-3/8 inches
Depth _____		6 inches

Weights:

Net _____ 15-1/2 pounds
Shipping _____ 19 pounds

This instrument has been checked by the undersigned who is responsible for the completion of the package.

Model 504-A, Serial Number 7636
MENTION ABOVE NUMBERS IN ALL CORRESPONDENCE

Signed
Shipping Dept.

Stock No. 4778-G

SUPREME INSTRUMENTS CORPORATION
GREENWOOD, MISSISSIPPI
U. S. A.

INTRODUCTION

The Supreme Model 504-A is a complete tube, battery and set tester for checking the static condition of radio receivers and parts as well as many other types of electronic apparatus.

The tube testing circuit of the Model 504-A is designed to classify receiving type tubes by the emission principle. This type of tester has long been recognized to be the most accurate of any simple test on vacuum tubes. By checking the cathode or filament, as the case may be, for its ability to emit electrons or current to the other elements of the tube, the quality of the tube may be accurately classified. In setting the limits on the tubes as shown on the roll chart, Supreme engineers worked closely with tube manufacturers. Recommended loads and voltages are used throughout the tester.

The battery testing function provides a load upon the battery or cell under test which represents the average current drain on that particular type of battery. The discard points used in this section of the Model 504-A are those recommended by the manufacturers of portable radio batteries.

The multimeter section of the Model 504-A incorporates seven choice functions built around a meter with a sensitivity of 500 microamperes. This section includes a total of twenty-nine carefully selected ranges and also provisions for electrolytic and electrostatic capacitor checks. Twenty-seven multimeter functions are operated from only one pair of pin jacks by means of two sets of push button switches which make it a completely automatic unit.

DESCRIPTION OF PANEL AND COMPONENTS

METER:

Four-inch, SUPREME full-vision type. Scales - BAD TUBE-?-GOOD TUBE, red sector, orange sector, and green sector. English reading scale for checking the condition of tubes and batteries.

DIODES----O.K. - (Arrow scale) for checking tubes containing diodes such as 6H6, 75, 6Q7, etc.

OHMS - "2M" non-linear to "0" with "35" mark at center scale - for resistance and continuity measurements.

VOLTS MA - 0/5/10/50 basic linear scale for all current voltage measurements except 0-5 volts A-C and 0-5 volts output.

5 VOLTS A.C. - Used only for 0-5 volts A.C. and 0-5 volts output ranges.

GOOD CAPACITOR--BAD CAPACITOR - Green and red sectors for indicating conditions of electrolytic capacitors.

SOCKETS:

4 hole, 5 hole, 6 hole and bantam, on left side of meter; 7 hole, pilot, octal, loctal and miniature on right side of meter.

PUSH BUTTONS:

Left edge of panel - 10 buttons: "Q" momentary, "L" momentary, 1, 2, 3, 4, 5, 6, 7, and 8. Function selector switch for multimeter section, quality test and the famous SUPREME DOUBLE FILAMENT RETURN SELECTOR for the tube testing section.

PUSH BUTTONS:

Right edge of panel - 10 buttons: Blank locking, 1-9, 2, 3, 4, 5, 6, 7, 8 and blank momentary release. Range selector for multimeter section and element controls for tube testing sections. This is also used for electrolytic condenser test shunts.

PIN JACKS:

Directly below four hole socket. "10 AMP. D.C." - for measurement of high current values. "NOISE TEST" - phone insert terminal for checking noise in vacuum tubes.

PIN JACKS:

Directly below octal socket. "BATT TEST" - for checking portable radio batteries. "2500 D.C.V." - for extremely high D-C voltage measurement.

PIN JACKS:

Directly below roll chart - "-" and

"+" - common multimeter terminals for automatic operation of all multimeter functions except 10 ampere and 2500 volt D-C range.

ROTARY SWITCH:

Directly below left hand corner of meter. Number 1 to 18 on panel - for selecting proper filament voltages in tube and pilot light testing section.

ROTARY SWITCH:

Directly below right hand corner of meter. Positions: A,B,C,D,E,F, and G for applying proper load and anode voltage to tube under test. Position 1.5 V, 4.5 V, 6.0 V, 45 V, and 90 V for inserting proper load and shunts in battery testing section.

ROTARY POTENTIOMETER:

Directly below meter - for ohmmeter adjustment in multimeter section and quality control in tube testing section.

ROTARY POTENTIOMETER:

Directly to left of roll chart with encircling arrow - line adjustment control and power switch. Power is off when this control is in the extreme counter-clockwise position.

NEON LAMP:

Directly to right of roll chart - for visual indication of shorted, leaky or dislocated elements in vacuum tubes. Filament continuity tests.

MODEL NUMBER:

504-A - indicated directly below neon lamp.

SERIAL NUMBER:

Stamped in panel directly below roll chart.

PLEASE MENTION MODEL AND SERIAL NUMBER IN ALL CORRESPONDENCE.

PRELIMINARY INSTALLATION AND ADJUSTMENTS

Connect power supply plug to an A-C supply socket. Be sure that it is of the proper voltage and frequency for which this tester was originally supplied. See "ELECTRICAL SPECIFICATIONS" on the first page of this instruction book.

Depress locking type button "PRESS FOR BATT AND TUBE TESTER" located below button "1-9". Depress and hold down "LINE ADJUST" push button on left hand side of panel.

Adjust "OFF" line adjustment potentiometer

until meter needle indicates as close to center of orange section of tube tester scale as possible. The meter will read in all positions of the potentiometer except in the extreme counter-clockwise or "OFF" position. Recheck this adjustment in case of line voltage fluctuation.

GENERAL OPERATION

Listings for all standard tubes are shown on the roller chart and each "Arrowway" will lead the operator's eye from the number and letter settings to the correct control. To check a tube, first rotate the chart by means of the thumb wheel to the desired tube type. The tube types are listed in numerical-alphabetical order with a few supplementary settings on the lower part of the chart. Footnotes are also listed on the lower part for special notations indicated by reference letters (A,B, C,Dio, etc.) beside the respective tube types.

Set controls as marked in respective columns of the chart, except number under extreme right hand "Arrow-way" by following red "Arrow-ways" to the proper controls.

Press momentary "RELEASE FOR LEAKAGE" button to release any previously depressed buttons in same row. Place tube in proper socket and connect top cap lead if tube uses this type of connection. Then press

successively buttons "1-9" to "8" of right hand row. Neon tubes should light when one of the buttons is pressed (showing filament continuity) but should not glow steadily when any of the other buttons are pressed. The button which will light the lamp corresponds to one of the filament or heater terminals of the tube. If the lamp lights when any of the other buttons are pressed, the tube has an internal short.

NOTE: Tubes having tapped heaters will light the neon lamp when one or more of the buttons corresponding to the pin terminations of the heater are pressed.

Button numbers correspond to standard RMA pin termination numbering. If the neon lamp lights when either of two (or more) buttons are pressed, the elements connected to those pin terminations are electrically connected to each other.

When testing tubes for leakage and inter-electrode shorts, the sensitivity of the neon lamp may be increased by holding down the button marked "NEON LAMP SENS." throughout the test. However, under these conditions, good tubes may show a slight amount of leakage between heater and cathode.

If tube has no internal shorts, press "PRESS FOR TUBE TESTER" button and then numbered button or buttons as shown under extreme right hand "Arrow-way". For example, if chart reads "458" press buttons numbered 4,5, and 8.

IMPORTANT: It is important that all tubes being tested be given sufficient time to reach proper operating temperature before the button "Q" is depressed.

Press lower left hand button marked "Q" and note condition of tube on "BAD TUBE-?-GOOD TUBE" meter scale. If tube has indirectly heated cathode, allow sufficient time to reach normal operating temperature. When more than one listing appears for the same type of tube, both tests should be performed in order to determine the merit of the tube.

BATTERY TESTER

Press "RELEASE FOR LEAKAGE AND MULTIMETER" button, then press "PRESS FOR BATT" button in right hand row. Set right hand selector switch to voltage of battery being tested. Connect battery to upper right

hand pin jacks marked "BATT. TEST" observing proper polarity. Press "QUALITY FOR BATT" button and read battery condition on "BAD TUBE-?-GOOD TUBE" scale. For good batteries the meter needle will come to rest in the green "GOOD TUBE" sector.

MULTIMETER

Press "RELEASES FOR LEAKAGE AND MULTIMETER" button to release any previously depressed buttons. For each multimeter range of this instrument, two buttons must be pressed. First, press the button in the left hand row corresponding to the desired function, then press the button in the right hand row corresponding to the required range. For all direct current ranges, the "Q" button must be pressed. All ranges except the 10 ampere and 2500 D-C volt are accessible from the pin jacks on the lower edge of the panel. The 10 ampere range is connected to the upper right hand pin jacks by pressing the "D.C MA." and the "1 AMP" buttons. The 2500 D-C volt range is accessible from a separate set of pin jacks in the upper

right hand side of the panel by pressing the "D.C. VOLTS" and "1000 D.C.V." buttons.

When using the ohms and megohms ranges, first adjust the meter to read full scale (zero ohms) when the two pin jacks at the lower edge of the panel are connected together. This can be done by touching together the two test leads which are being used for resistance measurements. The meter should be readjusted for zero ohms each time the operator changes the instrument range. It is suggested that for the greatest degree of accuracy that when using the 200 ohm range, the pin jacks be shorted with as short a lead as possible.

CONDENSER TESTER

Electrostatic condensers are tested using the 20 megohm range of the multimeter. The amount of leakage permitted depends upon the application: When the condenser is used for coupling purposes, there should be no noticeable deflection of the meter except momentary charge or discharge.

To test electrolytic condensers, press "RELEASE FOR LEAKAGE AND MULTIMETER" button; then press "ELEC COND" button in left hand row. Set right hand selector switch to letter indicated on chart in the back of this book. (Listings are given according to capacity/working voltage.) Press "1-9" button in right hand row.

Connect condenser to pin jacks on lower edge of panel, observing proper polarity, and allow approximately fifteen seconds for the condenser to charge. Note position of meter needle. If needle does not start to drop back within about fifteen seconds, condenser probably has proper protective formation. If needle drops back slowly, allow condenser to form until needle comes to rest. (This will take at least ten minutes for condensers that have been idle for a period

of time.)

If right hand setting in chart is greater than "1", press button "2", then button "3", etc. until the number indicated on the chart is reached, Read condenser's leakage condition on "GOOD CAPACITOR-BAD CAPACITOR" meter scale. If needle rests in red portion or goes off scale, condenser should be rejected. If needle rests in green portion, condenser is satisfactory for use.

APPLICATIONS

TUBE TESTER

Single-purpose tubes (triode, pentode, etc.) require only one test and follow the procedure given in "GENERAL OPERATION INSTRUCTIONS".

Multi-purpose types (including full-wave rectifiers) have more than one listing and must pass all tests to be acceptable.

Cold cathode types have no filament and consequently the neon lamp "SHORT" indicator should not glow continuously during

test unless tube has interconnected pin terminations.

Loctal types have a metal centering pin and should be tested in the socket to the left of the "BATT. TEST" pin jacks.

Pilot lights may be checked by setting switches as indicated in chart on last page. Lamp will light to normal brilliance if good. (Use center contacts in 7-prong socket)

BATTERY TESTER

The voltage settings for all popular types of portable radio batteries are given on the panel and the general operating instructions will apply. To test batter-

ies with voltage ratings between these points, use the next higher setting and make a comparative check against one of known condition.

MULTIMETER AND CONDENSER TESTER

A chart will be found at the end of this manual which will prove of value to a new operator for interpolation purposes.

There are also given the settings for the more popular types of wet and dry electrolytic condensers.

SERVICE AND MAINTENANCE

All functions and ranges of this instrument were carefully inspected and calibrated before shipment from the factory. If for any reason this instrument does not function properly, first check to be sure that all applicable instructions in this manual have been followed. Under normal operating conditions, the battery and tube are the only parts that will require replacement.

METER ZERO ADJUSTMENT

The meter needle should point to zero on the "VOLTS MA" scale before making any measurements with this instrument. If the needle is not indicating zero when in the

normal position (all push buttons up), it may be adjusted by turning the screw on the meter case directly below the glass.

BATTERY INSTALLATION

The Model 504-A uses a two cell 1½-volt dry battery as a source of current for the three ohmmeter ranges. To install this battery, SUPREME Stock #8309, remove the seven screws on the outer edges of the panel. This will allow the instrument to be taken out of the case. Connect the two long battery leads to the terminals of the battery, observing the proper polarity (red wire to "+" terminal). Insert

battery in bracket which is fastened to the bottom of the case.

When the first three ohmmeter ranges will no longer adjust to zero ohms (full scale deflection) replace the 1½-volt battery. Directions for the installation of this battery are given in the preceding paragraph.

ROLL CHART REPLACEMENT

When a sufficient number of new tube types are announced, the factory will release a new edition of the roll chart which may be secured from the Service Department upon application. When requesting new charts, make certain to indicate the edition number of the one in use. This number appears at the beginning of the roll (5141,144 etc.). To install this chart,

remove the instrument from the case as given under BATTERY INSTALLATION. Next, remove the two screws on either side of the chart frame and lift the roller mechanism from the tester. Rotate the thumb wheel until end of chart is located, loosen adhesive tape and pull old chart out of roller. Replace chart by reversing this procedure.

INTERNAL POWER SUPPLY

The megohms ranges, electrolytic leakage section and center scale line adjustment, obtain power from a high voltage winding of the transformer. This A-C voltage is converted to D-C by the type 71A tube

operating as a half-wave rectifier. If the meter does not indicate when the preliminary line adjustment is made, first check this tube and be sure that it is firmly seated in its socket.

SCHEMATIC DIAGRAM

The attached circuit diagram is included for the convenience of the operator. All double throw push button switches make contact with the right hand arrows when in their normal (up) position. If for any

reason the operator should require additional service data, write the "SERVICE ENGINEER" at the factory. BE SURE TO MENTION THE MODEL AND SERIAL NUMBER WHEN REQUESTING INFORMATION.

STOCK NO.	REPLACEMENT PARTS DESCRIPTION
8309	Battery
4965	Chart, tube
8352	Lamp, neon
4203	Meter
6986-87	Test leads, alligator
6744-45	Test leads, pin plugs
7885	Tube, type 71A
4688	Adapter, Acorn

The parts used in the Model 504-A were carefully inspected for mechanical and electrical defects before shipment from the factory. The foregoing list includes

several items which may be easily replaced by the operator should the necessity arise. Orders should be directed to the Service Department of the company.

TYPE MEASUREMENT	RANGE OF MEASUREMENT	BUTTONS PUSHED		READ ON METER SCALE	TO INTERPRET READING
		LEFT	RIGHT		
DIRECT CURRENT	0 to 0.5 MA. 0.5 to 2.5 MA. 2.5 to 10 ⁴ MA. 10 to 50 MA. 50 to 250 MA. 0.25 to 1.0 AMP 1.0 to 10 AMP	D. C. MA. D. C. MA. D. C. MA. D. C. MA. D. C. MA. D. C. MA. D. C. MA.	0.5 MA. 2.5 MA. 10 MA. 50 MA. 250 MA. 1 AMP. 1 AMP.	VOLTS MA 0-5 VOLTS MA 0-5 VOLTS MA 0-10 VOLTS MA 0-50 VOLTS MA 0-50 VOLTS MA 0-10 VOLTS MA 0-10	Divide by 10 Divide by 2 Read Direct Read Direct Multiply by 5 Divide by 10 Read Direct
	Note: For 10 AMP. range, use terminals in upper left hand corner of instrument marked "10 AMP. D.C.". Press "0" button in left hand row for all milliampere (MA.) and ampere (AMP.) readings.				
D-C VOLTAGE	0 to 5 volts 5 to 25 volts 25 to 100 volts 100 to 250 volts 250 to 500 volts 500 to 1000 volts 1000 to 2500 volts	D.C. VOLTS D.C. VOLTS D.C. VOLTS D.C. VOLTS D.C. VOLTS D.C. VOLTS D.C. VOLTS	5 D.C.V. 25 D.C.V. 100 D.C.V. 250 D.C.V. 500 D.C.V. 1000 D.C.V. 1000 D.C.V.	VOLTS MA 0-5 VOLTS MA 0-50 VOLTS MA 0-10 VOLTS MA 0-50 VOLTS MA 0-50 VOLTS MA 0-10 VOLTS MA 0-50	Read Direct Divide by 2 Multiply by 10 Multiply by 5 Multiply by 10 Multiply by 100 Multiply by 50
	Note: For 2500 volt range, use terminals in upper right hand corner of instrument marked "2500 D.C.V.".				
CAPACITOR LEAKAGE	All Capacitors Electrostatic 2 to 50 MFD. 25 to 450 w.v. Electrolytic	MEGOHMS ELEC COND	20 MEG See Instructions	OHMS ∞ - 0 GOOD CAPACITOR BAD CAPACITOR	See Operating Instructions-- Electrostatic and ELECTROLYTIC Condensers
	RESISTANCE	0 to 20 Ω 20 to 200 Ω 200 to 2000 Ω 2000 to 200M Ω 200M Ω to 20 megohms	OHMS-OHMS OHMS-OHMS OHMS-OHMS MEGOHMS MEGOHMS	200 2M 20M 2MEG 20MEG	OHMS ∞ - 0 OHMS ∞ - 0 OHMS ∞ - 0 OHMS ∞ - 0 OHMS ∞ - 0
A-C VOLTAGE		0 to 5 volts 5 to 10 volts 10 to 50 volts 50 to 250 volts 250 to 1000 volts	A.C. VOLTS A.C. VOLTS A.C. VOLTS A.C. VOLTS A.C. VOLTS	5 A.C.V. 10 A.C.V. 50 A.C.V. 250 A.C.V. 1000 A.C.V.	5VOLTS A.C. 0-5 VOLTS MA 0-10 VOLTS MA 0-50 VOLTS MA 0-50 VOLTS MA 0-10
	OUTPUT VOLTAGE (approximate at 400 cycles)	0 to 5 volts 5 to 10 volts 10 to 50 volts 50 to 250 volts 250 to 1000 volts	OUTPUT OUTPUT OUTPUT OUTPUT OUTPUT	5 OUT.V. 10 OUT.V. 50 OUT.V. 250 OUT.V. 1000 OUT.V.	5VOLTS A.C. 0-5 VOLTS MA 0-10 VOLTS MA 0-50 VOLTS MA 0-50 VOLTS MA 0-10

SETTINGS FOR "DRY" ELECTROLYTICS

MFD/WV	CONTROL			SETTINGS
2/450	6	1	0	G 7
4/200	6	1	0	D 8
4/250	6	1	0	E 7
4/350	6	1	0	F 7
4/450	6	1	0	G 5
5/25	6	1	0	A 8
5/50	6	1	0	B 8
5/100	6	1	0	G 8
8/200	6	1	0	D 6
8/250	6	1	0	E 5
8/350	6	1	0	F 5
8/450	6	1	0	G 2
10/25	6	1	0	A 6
10/50	6	1	0	B 6
10/100	6	1	0	C 6
10/200	6	1	0	D 6
10/250	6	1	0	E 4
10/350	6	1	0	F 4
10/450	6	1	0	G 2
12/200	6	1	0	D 5
12/250	6	1	0	E 3
12/350	6	1	0	F 3
12/450	6	1	0	G 1
16/200	6	1	0	C 4
16/250	6	1	0	E 2
16/350	6	1	0	F 2
16/450	6	1	0	G 1
20/25	6	1	0	A 5
20/50	6	1	0	B 5
20/100	6	1	0	C 5
20/200	6	1	0	D 3
20/350	6	1	0	F 1
20/450	6	1	0	G 1
25/25	6	1	0	A 4
25/50	6	1	0	B 4
25/100	6	1	0	C 3
25/200	6	1	0	D 2
30/200	6	1	0	D 1
30/450	6	1	0	G 1
50/25	6	1	0	A 4
50/50	6	1	0	B 4

SETTING FOR "WET" ELECTROLYTICS

MFD/WV	CONTROL			SETTINGS
4/250	6	1	0	E 7
4/350	6	1	0	F 7
4/450	6	1	0	G 7
8/250	6	1	0	E 5
8/350	6	1	0	F 5
8/450	6	1	0	G 5
10/250	6	1	0	E 4
10/350	6	1	0	F 4
10/450	6	1	0	G 4
12/200	6	1	0	D 3
12/350	6	1	0	F 3
12/450	6	1	0	G 3
16/200	6	1	0	D 2
16/350	6	1	0	F 2
16/450	6	1	0	G 2
20/200	6	1	0	D 1
20/350	6	1	0	F 1
20/450	6	1	0	G 1
24/350	6	1	0	F 1
24/450	6	1	0	G 1
25/50	6	1	0	B 1
50/50	6	1	0	B 1

PILOT LAMPS

VOLTAGE	CONTROL			SETTINGS
1.5	1	1	0	90V 47
2.0	1	2	0	90V 47
2.5	1	3	0	90V 47
3.3	1	4	0	90V 47
5.0	1	5	0	90V 47
6.3	1	6	0	90V 47
7.5	1	7	0	90V 47
12.6	1	8	0	90V 47
25.0	1	9	0	90V 47
32.0	1	10	0	90V 47
50.0	1	11	0	90V 47
60.0	1	12	0	90V 47

SERVICE NOTES

The Model 504-A Instrument may be removed from its oak carrying case by removing the seven screws on the extreme outside edge of the panel. When the instrument is replaced in the case, the repairman must make certain that no wire of the point to point or cable wiring of the instrument is pinched between the panel of the instrument and the brass brackets located in the case.

#4203 Meter: The basic sensitivity of this meter is 500 microamperes. The units furnished as replacement parts, have attached a meter calibrating resistor which builds the total meter resistance of 300 ohms as per the circuit diagram. If it becomes necessary to replace the meter, the meter calibrating spool must also be changed. With the instrument removed from the case, placed face down and the chart closest to the repairman, this spool will be located at the lower edge of the left hand switch which is the range selector switch. Care must be exercised in replacing this spool to see that an excessive amount of solder is not used, and that it does not flow down into the switch assembly. If it becomes necessary to open a meter for repair or inspection, it is imperative that the work bench be clean and free of all dust and dirt especially magnetic metal particles. If both the meter and its matched calibrating spool are replaced, it should not be necessary to recalibrate any of the ranges.

#4782 Transformer: This transformer is designed to furnish the necessary voltage for the megohm ranges and also to provide for filament voltages from 3/4 Volt to 117 Volts. With the Model 504-A connected to the proper supply of 117 volts, 60 cycle, the total current drain with no tube under test should not exceed 180 mils. In replacing the transformer, great care should be exercised in connecting the new unit exactly the same as the transformer originally supplied in the instrument.

#8309 Battery: This battery is a 1 1/2 volt unit, one used per instrument. This battery is located on the inside of the oak case and to replace same it will be necessary to remove the instruments from the case as per the instructions. The battery is used to supply the necessary current for the first three ohmmeter ranges. When the ohmmeter ranges fail to zero, this battery should be replaced.

#4962 Potentiometer: This potentiometer is a 300 ohm wire wound, taper W unit, one used per instrument. Failure of this particular potentiometer usually indicates improper operation of the Model 504-A tube and set test. As is explained fully in the instruction manual attached, tubes should be given sufficient time to come to their full and proper operating temperature before the quality button is depressed. Unless this precaution is observed, excessive current will be drawn through the 4962 potentiometer causing it to burn out. In replacing this potentiometer, it is necessary that the transformer be mechanically disconnected from the panel and lifted up to such an extent that the potentiometer can be removed. It will not be necessary to disconnect any wires from the transformer. Care must be exercised in reconnecting the wires to the potentiometer in order that they be replaced in the proper position. An indication that this potentiometer has become defective will be clearly shown if the instrument is placed in the ohm position and the leads are shorted together and the potentiometer rotated. A defective potentiometer will also be evidenced by the fact that in the testing of tubes above the setting of 50, the pointer of the meter will go off scale to the right. If the proper operating procedure of the tube section of the Model 504-A is strictly adhered to, no difficulty will be encountered with this potentiometer.

#5520 Rectifier: In replacing the copper oxide rectifier, great care must be exercised in preventing excessive heat from damaging the plates. Under no condition should the leads of the rectifier as furnished be removed from the instrument. The rectifier should be handled in such a way as to prevent your fingers from coming in contact with the edge of the plates. After replacing the rectifier, it may be necessary to recalibrate the various A.C. ranges by changing the location of the metal clips on the A.C. calibrating shunts as shown in the circuit diagram of the instruction manual. It will be necessary to carefully loosen these clips by means of a pair of pliers and move to the proper position at which time they should be tightly clamped to the shunt and if possible sealed with some type of speaker cement.

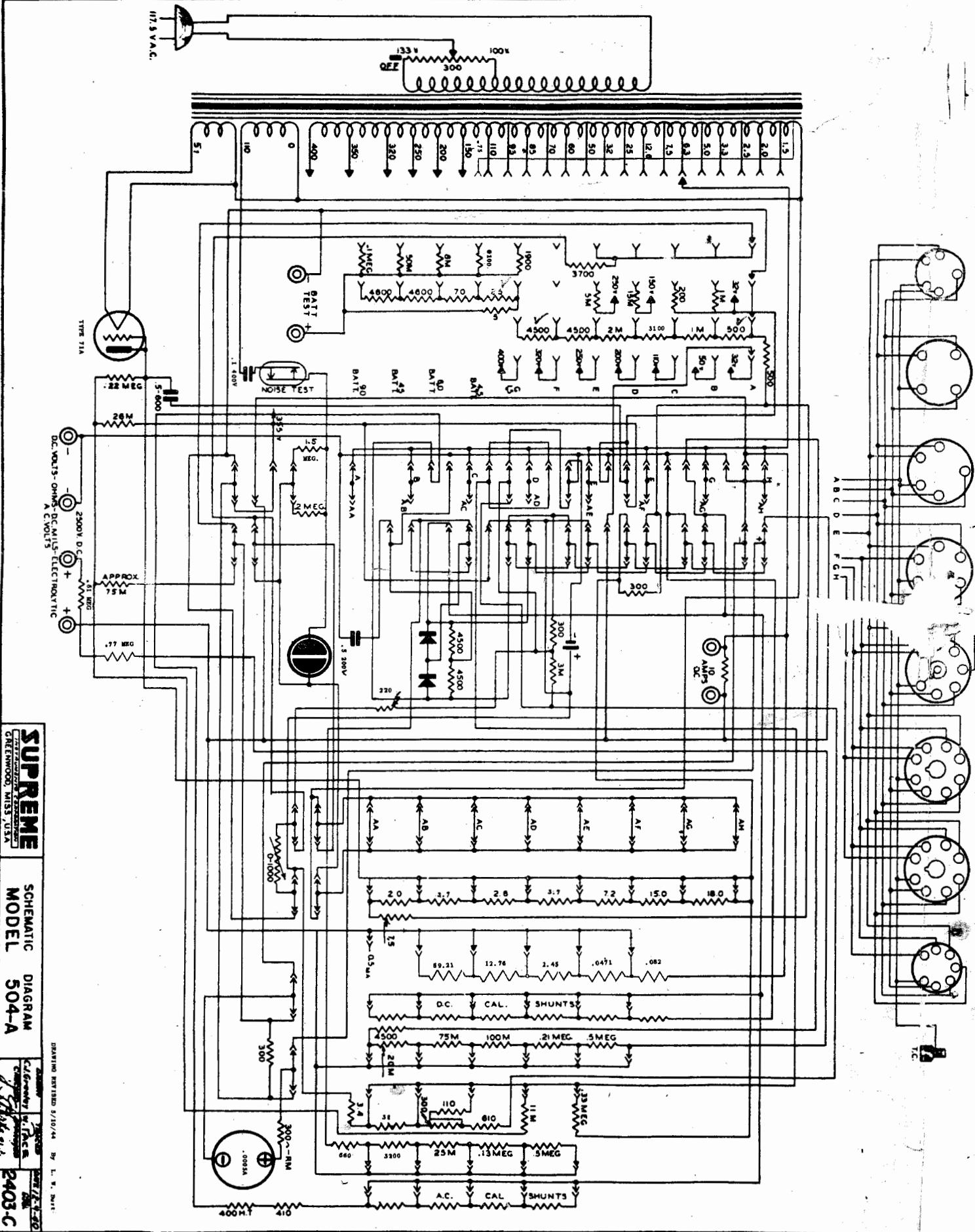
#7413 Condenser: This condenser is a .5 mfd, 600 Volt DC unit. With the instrument removed from the case, placed face down, the tube chart nearest the repairman, this capacitor is located at the left end of the sub-panel directly above the meter. This condenser should be checked for shorted condition if the current drain of the instrument is above 180 mils or the instrument blows line fuses (no fuses in instrument) or if the line adjustment control, stock #4961, is being replaced.

#7216 Resistor: These resistors are 2 watt, .22 meg, RMA Coded, Red, Red, Yellow, and gold, one used per instrument. This resistor is located directly back of the meter terminals on the bakelite sub-panel. This is the bleeder resistor for the power supply of the Model 504-A. If the line adjustment potentiometer, stock #4961, is in good condition and no shorts can be found in the instrument and the meter fails to properly register the line adjustment at center scale or the megohm ranges fail to zero properly, it is possible that this resistor has changed value or is defective in some way.

#4961 Potentiometer: This potentiometer is a 300 ohm wire wound, linear, 25 watt ceramic base control, one used per instrument. Little difficulty will be encountered with this control unless a short occurs in the instrument causing it to draw excessive currents. If this control becomes defective, the condenser, stock #7413, which is a .5 mfd, 600 volt unit should be carefully checked to see that it has not become shorted. Proper connections to this potentiometer are essential. This potentiometer serves two purposes. It is the line adjustment control as well as the on and off switch of the instrument.

#8352 Neon lamp: No electrical difficulty will be encountered with this unit. Mechanical breakage caused by rough handling will be the only cause of replacement. This bulb may be replaced from the face of the instrument without removing same from the case unless the base of the lamp in question has become corroded. If this condition exists, it will be necessary to remove the instrument from the case in order to remove the lamp from the socket. This lamp is a 1/2 watt neon lamp, having a candleabra base.

#71A Tube: Little difficulty will be encountered with these tubes with exception of mechanical breakage unless the instrument is subjected to extreme jarring which can cause the filament to break or other elements to short, it will be necessary to remove the instrument from case to replace this tube which is located directly back of the meter.



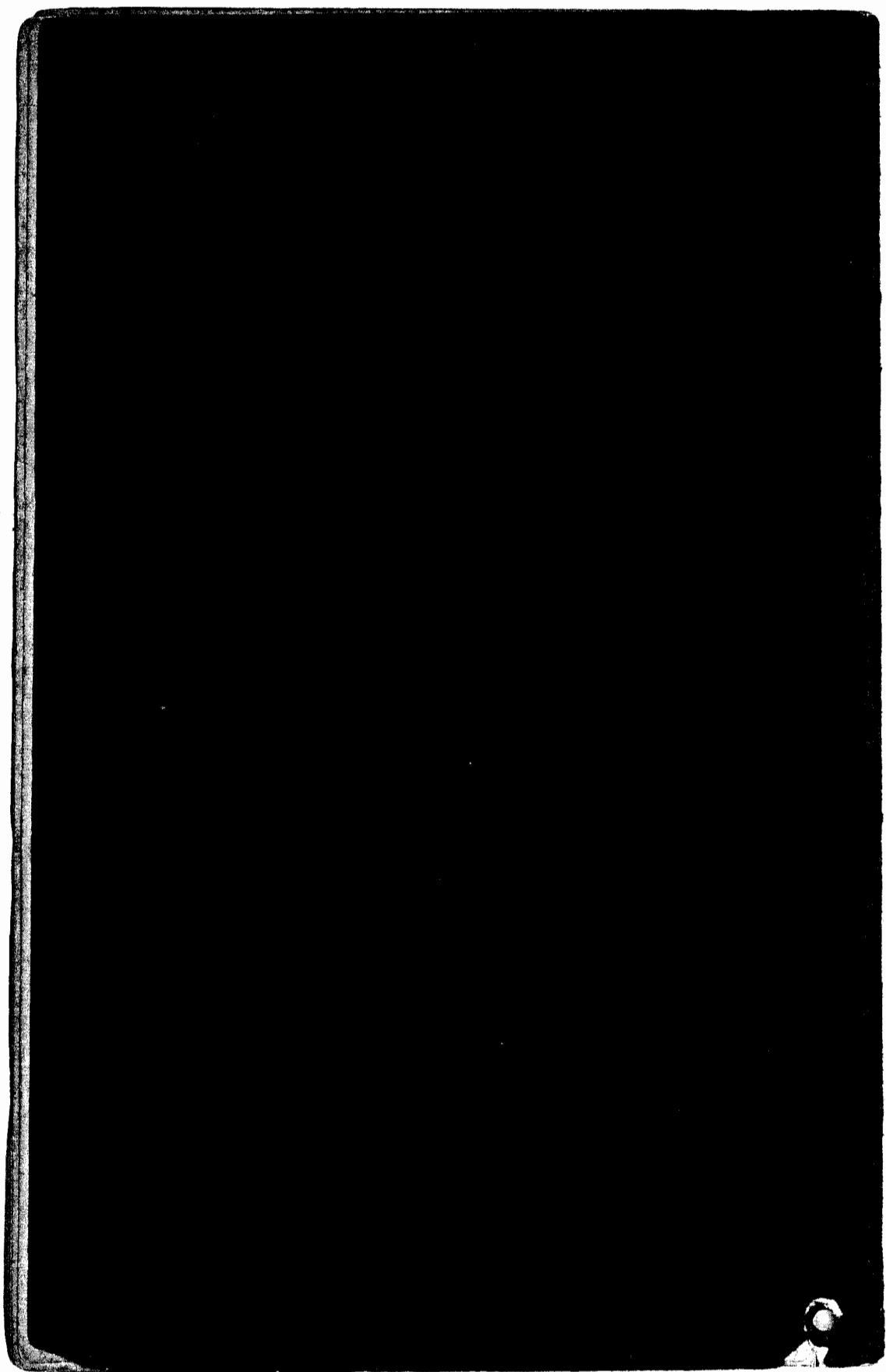
SUPREME
 GREENWOOD, MISS., U.S.A.

SCHEMATIC DIAGRAM
MODEL 504-A

DATE: 1/10/44
 BY: L. W. BULL

2403-C

DRAWING REVISED 2/10/44



SUPREME MODEL 504-B

ELECTRICAL SPECIFICATIONS

POWER SUPPLY REQUIREMENTS: (unless otherwise specified on plate attached to instrument).
 Voltage.....100/133 volts A-C
 Frequency.....50/60 cycles
 Power Consumption.....25 watts maximum

MECHANICAL SPECIFICATIONS

OVER-ALL DIMENSIONS: PANEL CASE
 Length.....11-1/2 in.....14-1/4 in.
 Width.....11-3/4 in.....12-3/8 in.
 Depth.....6 inches
 WEIGHT:
 Net.....15-1/2 pounds
 Shipping.....19 pounds

STANDARD EQUIPMENT SUPPLIED WITH

THE SUPREME MODEL 504-B

QUANTITY	STOCK	DESCRIPTION	PACKER'S CHECK
1	8899	Booklet, Operating Data	
1	6725	Card, Return Registration	

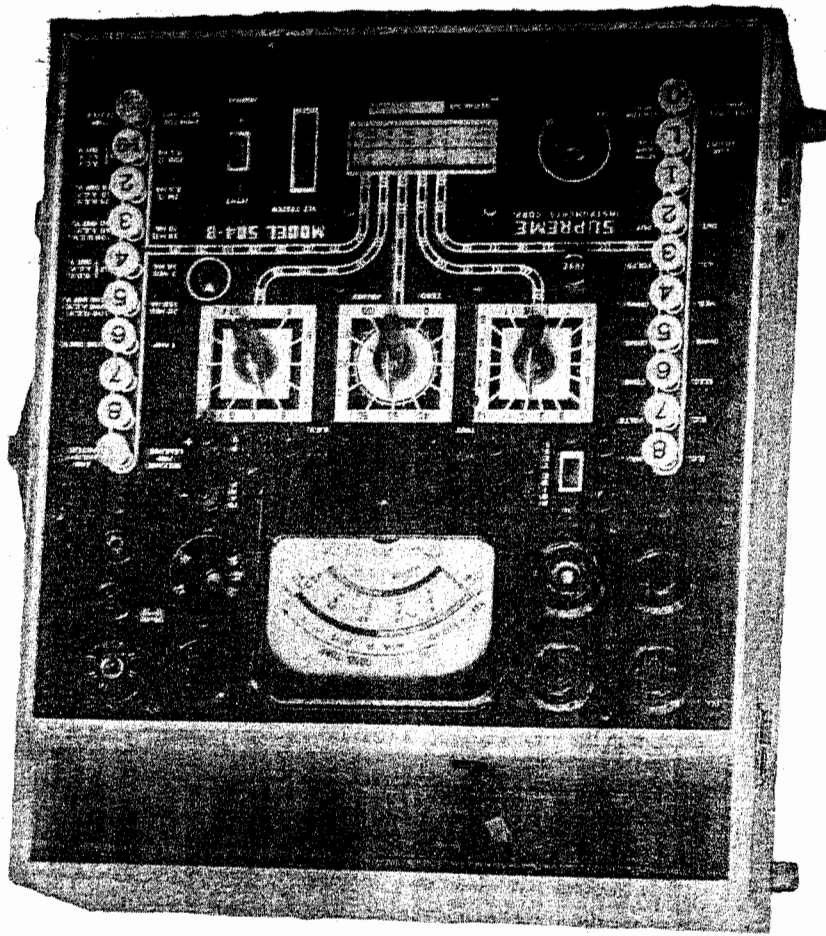
The above list has been checked by the undersigned who is responsible for the completion of this package.

SERIAL #.....
 (Signed).....Shipping Department

MENTION ABOVE NUMBERS IN ALL CORRESPONDENCE.

IMPORTANT

See enclosed colored page for information concerning Registration, Transportation Damages, Warranty, Replacement Parts, Etc.
 The instructions listed on this colored sheet must be compiled with before the warranty policy is applicable. The Model and Serial numbers should be mentioned in all correspondence regarding this tester.



The multimeter section of the Model 504-B incorporates seven choice functions built around a meter with a sensitivity of 500 microamperes. This section includes a total of twenty-nine carefully selected ranges and also provisions for electrolytic and electrostatic capacitor checks. Twenty-seven multimeter functions are operated from only one pair of pin jacks by means of two sets of push button switches which

The battery testing function provides a load upon the battery under test which represents the average current drain on that particular type of battery. The discard points used in this section of the Model 504-B are those recommended by the battery manufacturers.

The SUPREME Model 504-B is a complete tube, battery and set tester for checking the static condition of radio receivers and parts as well as many other types of electronic apparatus. The tube testing circuit of the Model 504-B is designed to classify receiving type tubes by the emission principle. This type of tester has long been recognized to be the most accurate for making a simplified test of tubes. By checking the cathode or filament, as the case may be, for its ability to emit electrons or current to the other elements of the tube, the quality of the tube may be accurately classified. In setting the limits on the tubes as shown on the roll chart, SUPREME engineers worked closely with tube manufacturers. Recommended loads and voltages are used throughout this tester.

GENERAL DESCRIPTION

SUPREME MODEL 504-B TUBE TESTER
FOR
INSTRUCTION MANUAL
#8899

Four-inch, SUPREME full-vision type.
 SCALES: BAD TUBE-?-GOOD TUBE, red sector, orange sector, and green sector. English reading scale for checking the condition of tubes and batteries.
 DIODES: O.K. (Arrow scale) for checking tubes containing diodes such as 6H6, 75, 6Q7, etc.
 OHMS: '2M' non-linear to '0' with '35' mark at center scale - for resistance and continuity measurements.
 VOLTS MA: 0/5/10/25 basic linear scale for all current and voltage measurements except 0-5 volts A-C and 0-5 volts output.
 5 VOLTS A.C.: Used only for 0-5 volts A-C

METER:

PANEL MARKINGS AND COMPONENTS

Unless otherwise specified, the instrument is designed to operate from 100 to 133 volts at 50/60 cycles. Power consumption is 25 watts. The rectifier tube is a 6X5GT.
 This instrument is protected from damage in case an overload is applied to it by a fuse having a rating of 1 Ampere. If your instrument fails to operate remove the fuse from its fuse-holder and check it with an ohmmeter to see if it is burned out. If it is, replace it with a fuse of the same length having a rating of 1 Ampere. If the second fuse burns out the instructions listed under SERVICE AND MAINTENANCE should be followed. **CAUTION!** The go-day warranty on the instrument is valid only if it is protected by a fuse having the specified rating! Do not substitute one of higher rating!

POWER SUPPLY REQUIREMENTS

make it a completely automatic unit.

Directly below roll chart, '+', and '-', common
multimeter terminals for automatic operation
of all multimeter functions except 10 ampere
and 2500 volt D-C range.

PIN JACKS:

Directly below meter: 'BATT-TEST' for check-
ing portable radio batteries. 2500 D.C.V.
for extremely high D-C voltage measurement.

PIN JACKS:

Directly under 7 hole socket. Allows phones
to be placed in series with shorts test cir-
cuit for checking noise, when switch is
moved to momentary position.

PIN JACKS:

Directly under 7 hole socket. Allows phones
to be placed in series with shorts test cir-
cuit for checking noise, when switch is
moved to momentary position.

PUSH-BUTTONS:

Right edge of panel - 10 buttons: Blank
locking, 1-9, 2, 3, 4, 5, 6, 7, 8, and blank
momentary release. Range selector for multi-
meter section and element controls for tube
testing sections. This is also used for
electrolytic condenser test shunts.

PUSH-BUTTONS:

4 hole, 5 hole, 6 hole, 7 hole, and pilot on
left side of meter: octal, local, miniature,
bantam, and corn on the right side of meter.

SOCKETS:

GOOD CAPACITOR-BAD CAPACITOR: Green and red
sector for indicating conditions of electro-
lytic capacitors.

Directly below left hand corner of meter.
Number 1 to 18 on panel - for selecting pro-
per filament voltages in tube and pilot
light testing section.

ROTARY SWITCH:

Directly below right hand corner of meter.
Positions: A, B, C, D, E, F, and G for
applying proper load and anode voltage to
tube under test. Position 1.5 V, 4.5 V,
6.0 V, 45 V, and 90 V for inserting proper
load and shunts in battery testing section.

POTENTIOMETER (ZERO ADJUST):

Directly below meter - for ohmmeter adjust-
ment in multimeter section and quality con-
trol in tube testing section.

POTENTIOMETER:

Directly to left of roll chart with encir-
cling arrow - line adjustment control and pow-
er switch. Power is off when this control
is in the extreme counter-clockwise posi-
tion.

NEON LAMP (SHORT):

Directly to upper right of roll chart - for
visual indication of shorted, leaky or dis-
located elements in vacuum tubes. Filament
continuity tests.

FUSEHOLDER:

Directly to upper left of roll chart -
holds one ampere fuse for protection of
instrument.

SLIDE SWITCH:

Directly to right of roll chart - for spec-
ial test on 117N7 tube. Leave in DOWN (N)
position for tests on all other tubes.

1. Connect power supply cable to a convenient A-C supply socket after you have made certain that it is the proper voltage and frequency.
- (See POWER SUPPLY REQUIREMENTS).
2. Depress locking type button 'PRESS FOR BATT AND TUBE TESTER' located below button '1-9'.
3. On the chart locate the tube type to be tested and set the controls as indicated by the red 'arrow-ways'. THE RIGHT HAND COLUMN ON THE TUBE CHART INDICATES THE BUTTONS IN THE RIGHT HAND ROW OF PUSH-BUTTONS WHICH ARE TO BE PRESSED. Press these buttons down.
4. Place the tube in the correct socket. Press and hold down 'LINE ADJUST' push button on left hand side of panel. Turn line adjustment potentiometer, and after allowing approximately 30 seconds for the rectifier tube in the instrument to warm up, adjust it until the meter needle points directly to the '2' which lies in the orange section of the tube tester scale. The meter will read in all positions of the potentiometer except in the extreme counterclockwise or 'OFF' position. Check this adjustment in case of line voltage fluctuation.
5. Press momentary 'RELEASE FOR LEAKAGE' button to release any previously depressed buttons in same row. Then press successively buttons '1-9'.

OPERATION

BINDING POSTS: Directly under acorn socket. Used for checking 10 ampere D-C.
 MODEL NUMBER: 504-B - indicated directly below neon lamp.
 SERIAL NUMBER: Stamped in panel directly below roll chart.

Be sure proper settings are made as out-

CAUTION!

Exceptions to rules of operation are some-
times necessary, in these cases a letter follows
the listing of the tubes on the chart. Example:
3525(F). Explanation is found at the end of the
chart. Tubes not listed on the chart will be
found in Supplement to this Instruction Manual.

CHART FOOTNOTES

Some tubes require more than one test as
indicated on the roller chart. The separate sec-
tions are checked as outlined above for single
tube as listed on chart.

MULTI-PURPOSE TUBES

scale.
dition of tube on 'BAD TUBE-GOOD TUBE' meter
lower left hand button marked 'Q' and note con-
ly 30 seconds for tube to heat and then press
plained above in Paragraph 3. Allow approximate-
button or buttons as shown on chart and as ex-
'PRESS FOR TUBE TESTER' button and then numbered
6. If the tube has no internal shorts, press
and cathode.

When testing tubes for leakage and inter-
electrode shorts, the sensitivity of the neon
lamp may be increased by holding down the button
marked 'NEON LAMP SENS.' throughout the test.
However, under these conditions, good tubes may
show a slight amount of leakage between heater

will be shown.
note which indicates the buttons on which shorts
the tube number and refers to the proper foot-
all cases where this is normal a letter follows
element other than the filament is shorted. In
than one switch causes the lamp to glow, some
when one of the buttons is pressed but when more
to '8' in right hand row. Neon lamp should light

Press 'RELEASE FOR LEAKAGE AND MULTIMETER' button, then press 'PRESS FOR BATT' button in right hand row. Set right hand selector switch to voltage of battery being tested. Connect

BATTERY TESTS

VOLTAGE	CONTROL	SETTINGS
1.5	1	90V 47
2.0	1	90V 47
2.5	1	90V 47
3.3	1	90V 47
5.0	1	90V 47
6.3	1	90V 47
7.5	1	90V 47
12.6	1	90V 47
25.0	1	90V 47
32.0	1	90V 47
50.0	1	90V 47
60.0	1	90V 47

Set controls as shown in chart below and lamp should light with normal brilliance when inserted in special socket in center of 7 hole tube socket.

PILOT LAMPS

Ballast tubes are checked for opens, loose connections, and bad welds. Press momentary 'RELEASE FOR LEAKAGE' button to release any previously depressed buttons in same row. The ballast tube is inserted in the proper socket. The neon lamp should light when the indicated buttons are pressed. Any flickering of the neon lamp when the tube is tapped indicates a poorly welded joint.

BALLAST TUBES

lined before tube is inserted into socket. At the end of tests, turn line adjusting potentiometer to "OFF" and leave until next test is to be made.

When using the ohms and megohms ranges, first adjust the potentiometer controlling the line adjustment as explained in paragraph 4 under 'OPERATION'. Then connect the two pin jacks at the lower edge of the panel together and adjust the potentiometer labelled 'ZERO OHMS' until the meter reads full scale (zero ohms). The pin jacks can be connected by touching together the two test leads which are being used for resistance measurements. The meter should be readjusted for zero ohms each time the operator changes the instrument range. When the test leads are touched, a 'tingling' will be noted which is caused by the voltage

Press 'RELEASE FOR LEAKAGE AND MULTIMETER' button to release any previously depressed buttons. For each multimeter range of this instrument, two buttons must be pressed. First, press the button in the left hand row corresponding to the desired function, then pressing the button in the right hand row corresponding to the required range. For all direct current ranges, the button labelled 'PRESS FOR MILLS' must be pressed. All ranges except the 10 ampere and 2500 D-C volt are accessible from the pin jacks on the lower edge of the panel. The 10 ampere range is connected to the upper right hand binding post by pressing the 'D.C. MILLS' the '1 AMP' and the 'PRESS FOR MILLS' buttons. The 2500 D-C volt range is accessible from a separate set of pin jacks directly below the meter by pressing the 'D.C. VOLTS' and '1,000 D.C.V.' buttons.

MULTIMETER OPERATION

'GOOD TUBE' sector.
meter needle will come to rest in the green 'GOOD TUBE' scale. For good batteries the button and read battery condition on 'BAD TUBE' ing proper polarity. Press 'QUALITY FOR BATT' battery to pin jacks marked 'BATT TEST' observ-

TYPE MEASUREMENT	RANGE OF MEASUREMENT	BUTTONS PUSHED		READ ON METER SCALE	TO INTERPRET READING
		LEFT	RIGHT		
DIRECT CURRENT	0 to 0.5 MA.	D. C. MA.	0.5 MA.	VOLTS MA 0-5	Divide by 10
	0.5 to 2.5 MA.	D. C. MA.	2.5 MA.	VOLTS MA 0-25	Divide by 10
	2.5 to 10 MA.	D. C. MA.	10 MA.	VOLTS MA 0-10	Read Direct
	10 to 50 MA.	D. C. MA.	50 MA.	VOLTS MA 0-5	Multiply by 10
	50 to 250 MA.	D. C. MA.	250 MA.	VOLTS MA 0-25	Multiply by 10
	0.25 to 1.0 AMP	D. C. MA.	1 AMP.	VOLTS MA 0-10	Divide by 10
	1.0 to 10 AMP	D. C. MA.	1 AMP.	VOLTS MA 0-10	Read Direct
NOTE: For 10 AMP. range, use binding posts marked "10 AMP. D.C." PRESS "0" BUTTON IN LEFT HAND ROW FOR ALL MILLIAMPERE (MA.) AND AMPERE (AMP.) READINGS.					
D-C VOLTAGE	0 to 5 volts	D.C. VOLTS	5 D.C.V.	VOLTS MA 0-5	Read Direct
	5 to 25 volts	D.C. VOLTS	25 D.C.V.	VOLTS MA 0-25	Read Direct
	25 to 100 volts	D.C. VOLTS	100 D.C.V.	VOLTS MA 0-10	Multiply by 10
	100 to 250 volts	D.C. VOLTS	250 D.C.V.	VOLTS MA 0-25	Multiply by 10
	250 to 500 volts	D.C. VOLTS	500 D.C.V.	VOLTS MA 0-5	Multiply by 100
	500 to 1000 volts	D.C. VOLTS	1000 D.C.V.	VOLTS MA 0-10	Multiply by 100
	1000 to 2500 volts	D.C. VOLTS	1000 D.C.V.	VOLTS MA 0-25	Multiply by 100
NOTE: For 2500 volt range, use pin jacks marked "2500 D.C.V.".					
RESISTANCE	0 to 20 Ω	OHMS-OHMS	200	OHMS ω -0	Divide by 10
	20 to 200 Ω	OHMS-OHMS	20M	OHMS ω -0	Read Direct
	200 to 2000 Ω	OHMS-OHMS	20M	OHMS ω -0	Multiply by 10
	2000 to 200M Ω	MEG OHMS	20MEG	OHMS ω -0	Multiply by 1000
A-C VOLTAGE	0 to 5 volts	A.C. VOLTS	5 A.C.V.	SVOLTS A.C. 0-5	Read Direct
	5 to 10 volts	A.C. VOLTS	10 A.C.V.	VOLTS MA 0-10	Read Direct
	10 to 50 volts	A.C. VOLTS	50 A.C.V.	VOLTS MA 0-5	Multiply by 10
	50 to 250 volts	A.C. VOLTS	250 A.C.V.	VOLTS MA 0-25	Multiply by 10
	250 to 1000 volts	A.C. VOLTS	1000 A.C.V.	VOLTS MA 0-10	Multiply by 100
OUTPUT VOLTAGE (approximate at 400 cycles)	0 to 5 volts	OUTPUT	5 OUT.V.	SVOLTS A.C. 0-5	Read Direct
	5 to 10 volts	OUTPUT	10 OUT.V.	VOLTS MA 0-10	Read Direct
	10 to 50 volts	OUTPUT	50 OUT.V.	VOLTS MA 0-5	Multiply by 10
	50 to 250 volts	OUTPUT	250 OUT.V.	VOLTS MA 0-25	Multiply by 10
	250 to 1000 volts	OUTPUT	1000 OUT.V.	VOLTS MA 0-10	Multiply by 100

If right hand setting in chart is greater than '1', press button '2', then button '3', etc. until the number indicated on the chart is reached. Read capacitor leakage condition on 'GOOD CAPACITOR-BAD CAPACITOR' meter scale. If needle rests in red portion or goes off scale, capacitor should be rejected. If needle rests in green portion, capacitor is satisfactory for use.

(Listings are given according to capacity working voltage.) Press '1-5' button in right hand row. Connect capacitor to pin jacks on lower edge of panel, observing proper polarity, and allow approximately fifteen seconds for the capacitor to charge. Note position of meter needle. If needle drops back slowly, allow capacitor to form until needle comes to rest. (This will take at least ten minutes for capacitors that have been idle for a period of time.)

Electrostatic capacitors are tested using the 20 megohm range of the multimeter. The amount of leakage permitted depends upon the application. When the capacitor is used for coupling purposes, there should be no noticeable deflection of the meter except momentary charge or discharge. To test electrolytic capacitors, press 'RELEASE FOR LEAKAGE AND MULTI-METER' button; then press 'ELEC COND' button in left hand row. Set right hand selector switch to letter indicated in chart on page 15.

CAPACITOR TESTER

used to operate the megohm ranges. This will not cause injury and does not indicate a defect in the instrument. It is suggested that for the greatest degree of accuracy that when using the 200 ohm range, the pin jacks be shorted with as short a lead as possible.

SETTINGS FOR "DHW" ELECTROLYTICS						SETTINGS FOR "MET" ELECTROLYTICS					
HTD/W	CONTROL	SETTINGS	VOLTAGE	CONTROL	SETTINGS	HTD/W	CONTROL	SETTINGS	VOLTAGE	CONTROL	SETTINGS
6		1	4/250		1	6		1	4/250		1
6		1	4/350		1	6		1	4/350		1
6		1	4/450		1	6		1	4/450		1
6		1	5/25		1	6		1	5/25		1
6		1	5/50		1	6		1	5/50		1
6		1	8/200		1	6		1	8/200		1
6		1	8/250		1	6		1	8/250		1
6		1	8/350		1	6		1	8/350		1
6		1	8/450		1	6		1	8/450		1
6		1	10/100		1	6		1	10/100		1
6		1	10/200		1	6		1	10/200		1
6		1	10/250		1	6		1	10/250		1
6		1	10/350		1	6		1	10/350		1
6		1	10/450		1	6		1	10/450		1
6		1	12/200		1	6		1	12/200		1
6		1	12/250		1	6		1	12/250		1
6		1	12/350		1	6		1	12/350		1
6		1	12/450		1	6		1	12/450		1
6		1	16/200		1	6		1	16/200		1
6		1	16/250		1	6		1	16/250		1
6		1	16/350		1	6		1	16/350		1
6		1	16/450		1	6		1	16/450		1
6		1	20/25		1	6		1	20/25		1
6		1	20/50		1	6		1	20/50		1
6		1	20/100		1	6		1	20/100		1
6		1	20/200		1	6		1	20/200		1
6		1	20/350		1	6		1	20/350		1
6		1	20/450		1	6		1	20/450		1
6		1	25/25		1	6		1	25/25		1
6		1	25/50		1	6		1	25/50		1
6		1	25/100		1	6		1	25/100		1
6		1	25/200		1	6		1	25/200		1
6		1	30/200		1	6		1	30/200		1
6		1	30/350		1	6		1	30/350		1
6		1	30/450		1	6		1	30/450		1
6		1	50/25		1	6		1	50/25		1
6		1	50/50		1	6		1	50/50		1

TYPE		RANGE OF BUTTONS PUSHED		RIGHT METER SCALE		READ ON TO INTERPRET	
LEAKAGE	CAPACITOR	2 to 50 MFD.	ELEC COND	See Chart	Below	See CAPACITOR	GOOD CAPACITOR
All Capacitors Elec-trostatic	25 to 450 w.v. Electrolytic	MEG OHMS	20 MEG	OHMS - 0	GOOD	See Instruct-ions above.	

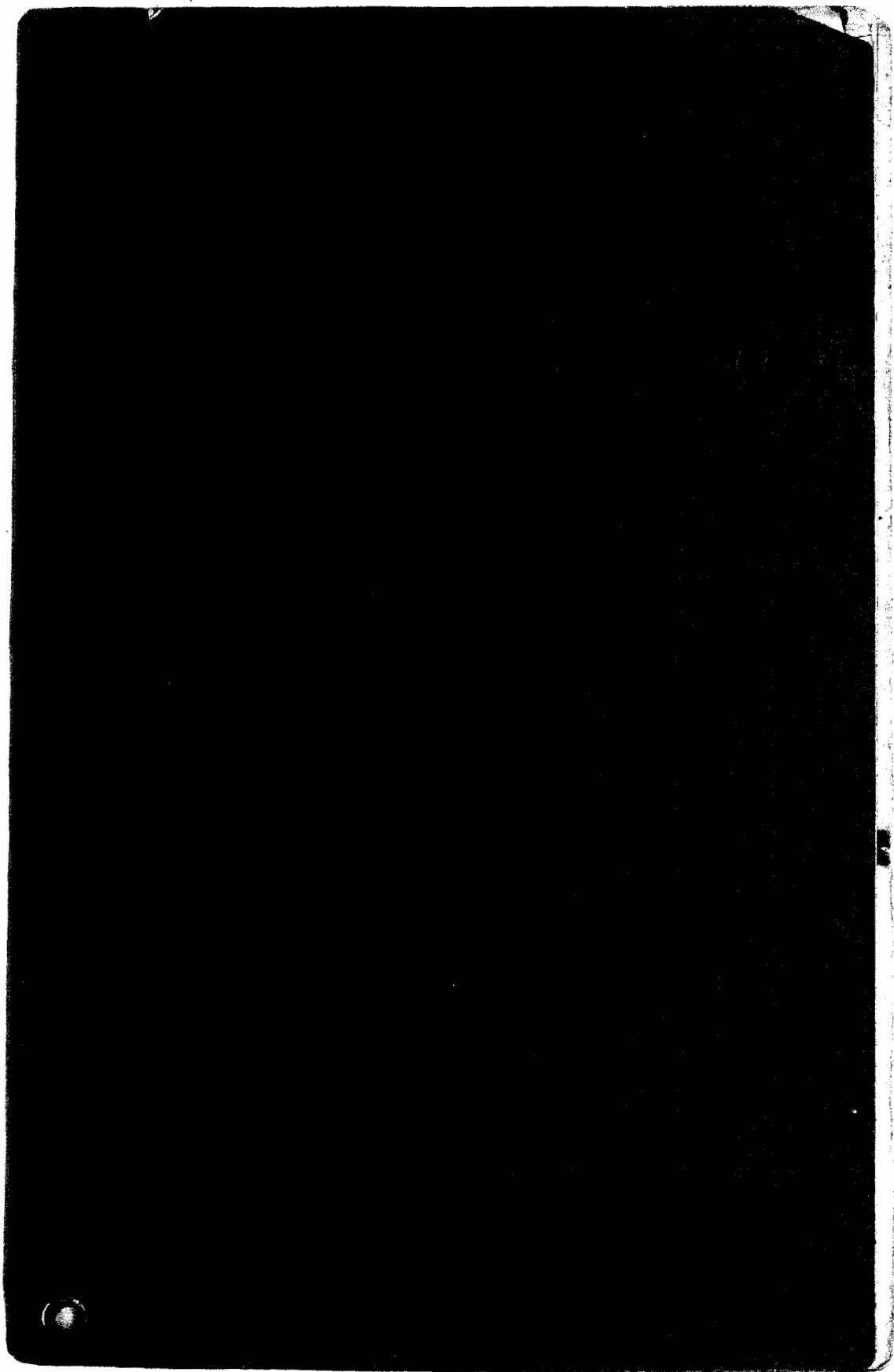
SUPREME INSTRUMENTS CORPORATION
 GREENWOOD, MISSISSIPPI
 U.S.A.

The parts used in the SUPREME Model 504-B were carefully inspected for mechanical and electrical defects at the factory. Under normal conditions and average use the life of the tube will be equal to those in radio receivers (approximately 1500 hours). Any special parts which are not available from regular dealers stocks may be ordered from your nearest SUPREME distributor by describing the item and giving the Model and Serial numbers of your unit.

REPLACEMENT PARTS

All functions and ranges of the SUPREME Model 504-B were carefully tested and calibrated before shipment from the factory. Under normal operating conditions this instrument should give a long and trouble-free service. However, if for any reason this instrument should fail to operate properly, write the Service Engineer at the factory. Submit complete information regarding the difficulty and full instructions will be forwarded in detail. The Model and Serial numbers, position of controls, inoperative section, and any other information should be given in your first letter.

SERVICE AND MAINTENANCE



PRICE \$1.00

695-1

THE HEATH COMPANY
BENTON HARBOR, MICH.



OSCILLOSCOPE
MODEL O-7

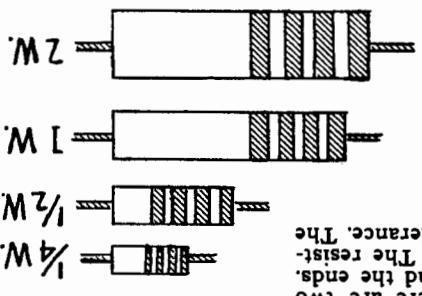
Heath

ASSEMBLING AND
USING YOUR

USEFUL INFORMATION FOR KIT BUILDERS

Resistors are identified by a color code used in several bands around the resistors. There are two general types of resistors. One, the un-insulated type, has the connecting wires bound around the ends. The other, the insulated type, has the wire connected internally and coming out the ends. The resistance code uses three bands or colors, while a fourth, usually silver or gold, indicates the tolerance. The colors are arranged so that the first two indicate the first two figures of the resistance, while the third indicates the number of digits (zeros or multiplier) which follow the first two figures. On un-insulated resistors, the body is the first figure, the end color the second figure, and the dot the number of digits. On insulated resistors, the band nearest the end is the first figure, the next band is the second figure and the third band the number of digits.

WATTAGE. Resistors are rated as to wattage (power dissipation) according to size. The chart shows approximate sizes which vary with manufacturers. To determine wattage size necessary multiply current in amperes by voltage drop across resistors in volts. Example—A plate loading resistor for a tube drawing 10 milli-amperes (.01 Amperes) has a voltage on one side of 300 volts and on the other side 200 volts, giving a drop of 100 volts. Therefore $100 \text{ volts} \times .01 \text{ A.} = 1 \text{ Watt}$. A higher wattage resistor can always be substituted for smaller size.

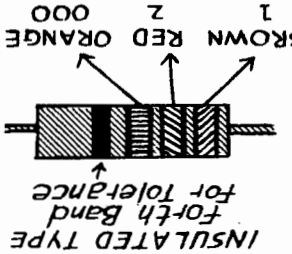


WATTAGE SIZES

Uninsulated	Insulated	Color	Body Color	First Ring	Second Ring	End Color	Dot Color	Third Ring	Number of Digits
Black	Black	Black	Green	0	0	None	0	0	None
Brown	Brown	Red	Brown	1	1	0	1	1	0
Red	Red	Orange	Red	2	2	0	2	2	0
Brown	Brown	Yellow	Brown	3	3	0	3	3	0
Orange	Orange	Yellow	Orange	4	4	0	4	4	0
Green	Green	Green	Green	5	5	0	5	5	0
Blue	Blue	Blue	Blue	6	6	0	6	6	0
Violet	Violet	Violet	Orange	7	7	0	7	7	0
Grey	Grey	Grey	Orange	8	8	0	8	8	0
White	White	White	20,000	9	9	0	9	9	0
			30,000						
			1500						
			250						
			50						
			1 Megohm						

Some Popular Sizes of Resistors

Examples

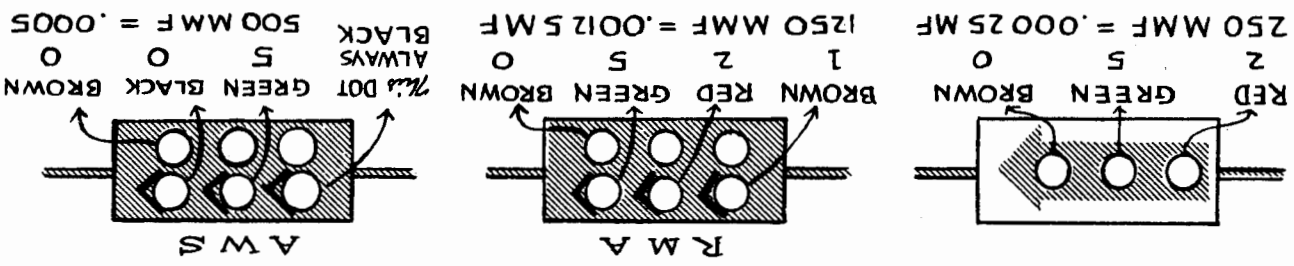


CONDENSER CODE
 Condensers use the same code as resistors and are read in micromicrofarads. If there is one row of dots, they are read in direction of arrow or if manufacturer's name appears in the same direction as name. If two rows of dots appear, it can either be of two different codes: The RMA or the AWS (American War Standard). In the RMA, the top row of dots are the first three figures (carried to three figures), the bottom row are left to right the voltage rating, tolerance, and decimal multiplier. In the AWS code, the top row of dots are the first three figures while the bottom row are, left to right, characteristic, tolerance, and decimal multiplier.

Condenser Code

The fourth ring or other end may be silver (10% tolerance) or gold (5% tolerance) or it may be omitted entirely which indicates 20% tolerance.

Examples

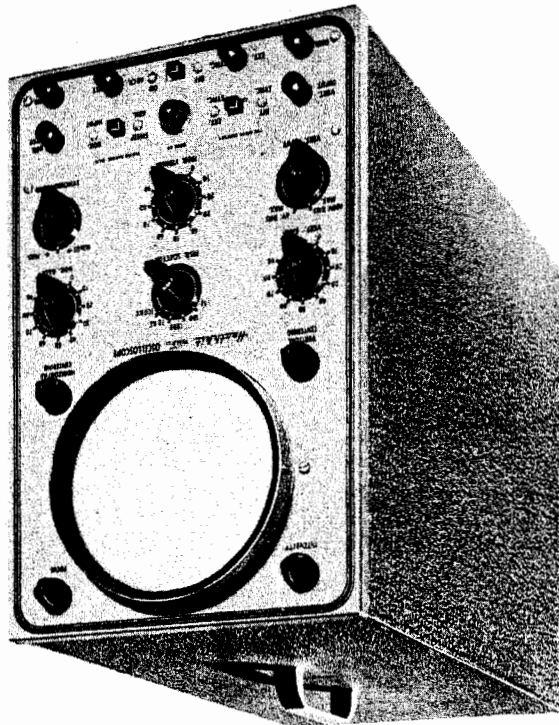


Some Commonly Used Sizes of Condensers

MMF.	MF.	FIRST DOT	SECOND DOT	THIRD DOT
10	.00001	Brown	Black	Black
50	.00005	Green	Black	Black
100	.0001	Brown	Black	Brown
250	.00025	Red	Green	Brown
500	.0005	Green	Black	Brown
1000	.001	Brown	Black	Red
3000	.003	Orange	Black	Red
10,000	.01	Brown	Black	Orange

The tolerance rating corresponds to the color code, i.e., red—2%, green—5%, etc. The voltage rating corresponds to the code multiplied by 100. Example: Orange dot—300 volt rating; Blue—600 volt rating.

ASSEMBLY AND OPERATION OF THE HEATHKIT MODEL O-7 OSCILLOSCOPE



SPECIFICATIONS

Vertical: Frequency response.....+2 db at 10 cy.
 -2 db at 200 kc
 -6 db at 500 kc
 -12 db at 1 mc
 -24 db at 2 mc
 Sensitivity (1 inch deflection at 1 kc).....0.3 volts per inch
 Input impedance.....30 MMF shunting 2 Megohm

Horizontal: Frequency response.....+2 db at 10 cy.
 -3 db at 500 kc
 -6 db at 1 mc
 -12 db at 2 mc
 Sensitivity (1 inch deflection at 1 kc).....0.6 volt per inch
 Input impedance.....25 MMF shunting 1 Megohm

Sweep Generator: Multivibrator with frequency range of 15 - 100,000 cycles

Tube Complement: 1 - 5BP1 or 5BP4 or 5GP1 Cathode-ray tube
 2 - 6F5 tubes for horizontal and vertical input
 1 - 6C4 tube for vertical phase splitter
 4 - 12AT7 tubes for hor. and vert. deflection, cascade amplifier, and multivibrator
 2 - 5Y3 tubes for high and low voltage rectifiers

Power Requirements: 105 - 125 volts 50-60 cycle AC 70 watts

Dimensions: 8 1/2" wide x 13" high x 17 1/2" deep

ASSEMBLY AND OPERATION OF THE HEATHKIT MODEL 0-7 OSCILLOSCOPE

The Heathkit Oscilloscope will offer excellent operating characteristics if properly constructed. To insure many years of troublefree service, the assembly and wiring should be undertaken without hurrying. Take your time to do a good job.

This manual is intended to facilitate proper construction. THEREFORE READ THE MANUAL COMPLETELY THROUGH BEFORE PROCEEDING WITH THE CONSTRUCTION. In this manner you will become familiar with the contents of the manual. Then during construction you can readily refer back to specific paragraphs and pictorials.

UNPACK THE KIT CAREFULLY AND CHECK EACH PART AGAINST THE PARTS LIST. In so doing you will become acquainted with the parts. If a shortage is found, please notify us promptly, and attach the inspection slip to your claim. Screws, nuts and washers are counted mechanically, and if a few are missing, please secure them locally. Use the charts on the inside covers of this manual to identify the parts.

Read the note on soldering on the inside of the back cover. Make a good mechanical connection with clean metal to clean metal. Use only the best quality Rosin Core Radio type solder. Paste fluxes or acids are difficult to remove, and even minute quantities left behind will combine with moisture from the air to form a corrosive product. This corrosive product is generally a good conductor and may cause short circuits between switch contacts or tube socket lugs. After weeks or months the corrosion may result in untimely failure of the instrument.

NOTE: ALL GUARANTEES ARE VOIDED AND WE WILL NOT REPAIR OR SERVICE INSTRUMENTS IN WHICH ACID CORE SOLDER OR PASTE FLUXES ARE USED. (When in doubt about solder, it is recommended that a new roll plainly marked "Rosin Core Radio Solder" be purchased.)

Resistors and controls generally have a tolerance rating of plus or minus 20%, unless otherwise stated. Therefore a 10,000 ohm resistor may test anywhere from 8,000 to 12,000 ohms. The tolerance on condensers is generally even greater. Limits of minus 50% and plus 100% are common for paper tubular types. This Heathkit is designed to accommodate such variations.

Small changes in parts may be made by the Heath Company. All parts supplied will work just as well as the part for which it was substituted. By reading the color code on resistors, for instance, it will be readily understood that a value of 3.9 megohms is a substitute for the specified 3.3 megohms, or a resistor coded 8200 ohms is a substitute for the specified 10,000 ohms, provided the specified values are not supplied. Such changes will only be made if the specified parts are unobtainable at the time, and are only made to insure a minimum delay in filling your order.

The tube socket pins are numbered from 1 to 7, 8, 9 or 11, starting at the keyway or blank space, as the case may be, and reading clockwise when viewed from the bottom.

Follow the pictorial diagrams for the best placement of the wiring. Make the ground connections (connections to the chassis or panel) as shown in the pictorials. These grounding points have been chosen to minimize inter-action between various parts of the circuit. The sensitivity of the amplifiers makes "lead dress" or placement of the wires quite important.

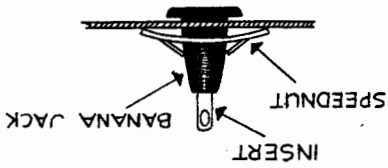
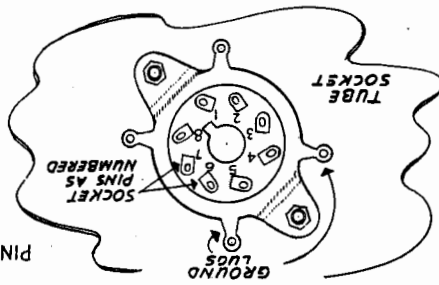
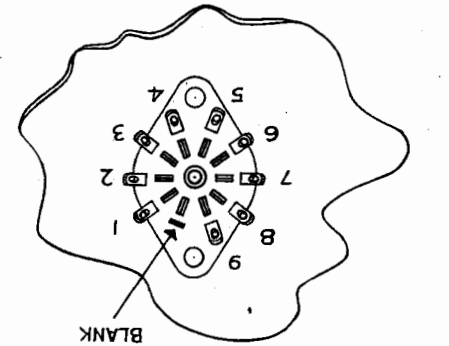
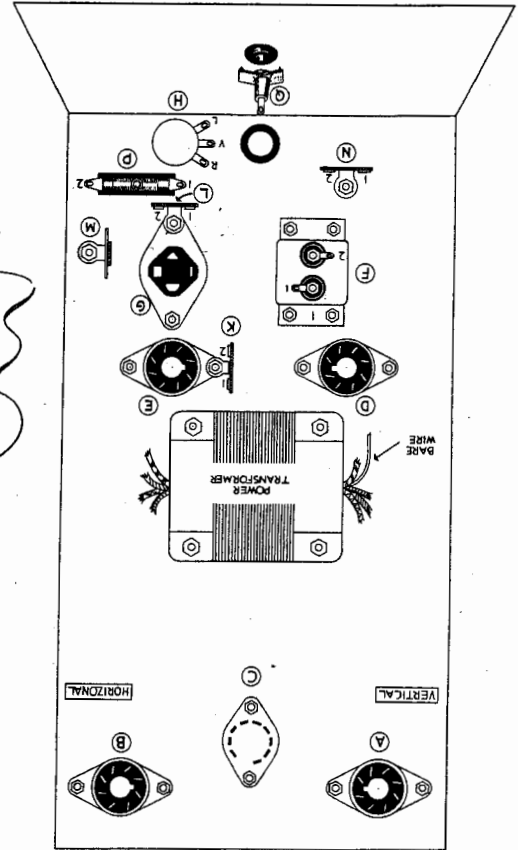
STEP BY STEP ASSEMBLY

Use of bare wire where indicated will facilitate wiring, but insulated wire may be used. Use spaghetti (insulated sleeving) over bare wires on condensers and resistors where necessary to prevent the leads from accidentally touching other bare wires or metal parts. Use lockwashers under all 6-32 and 8-32 nuts and between all controls and panel. Check off each step in the space provided (✓) as it is completed.

(S) means solder the connection (NS) means do not solder yet

CHASSIS

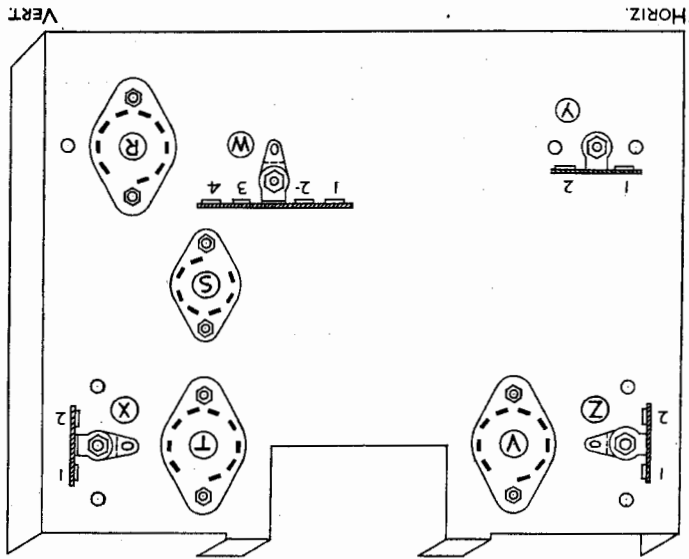
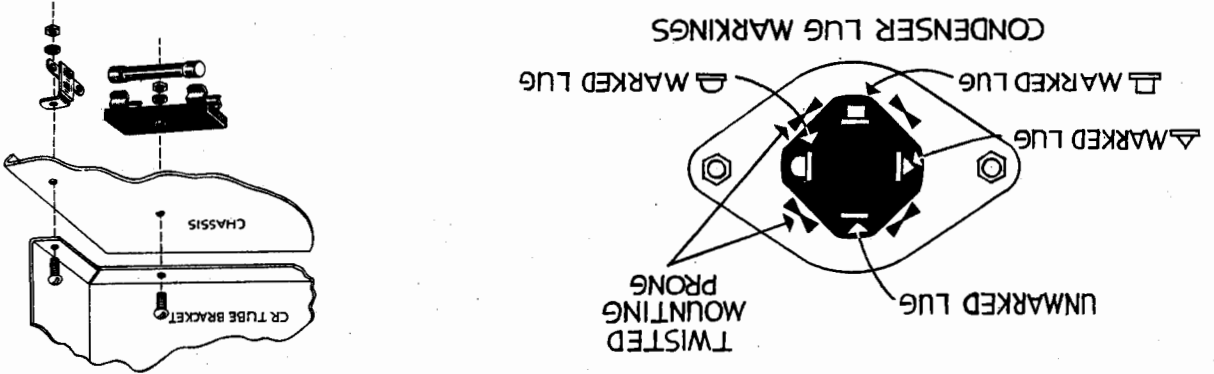
- () Mount octal tube socket "A" (vertical cathode follower) as shown, using 6-32 screws and nuts.
- () Mount octal tube socket "B" (horizontal phase splitter) as shown, in the same manner.
- () Mount octal tube socket "D" (H.V. rectifier) as shown, in the same manner.
- () Mount octal tube socket "E" (L.V. rectifier) as shown, in the same manner but also mount 2-lug terminal strip "K" under one nut.
- () Mount noval tube socket "C" (multivibrator) as shown using 3-48 screws and nuts.
- () Mount power transformer as shown, using 8-32 screws and nuts.
- () Mount H.V. filter condenser "F" as shown, using 6-32 screws and nuts.
- () Mount condenser mounting wafer and 2-lug terminal strip "L" as shown, using 6-32 screws and nuts.
- () Slip the banana jack insert into the banana jack "Q" (intensity modulation jack) and install as shown with the speednut.
- () Install the 3/4 rubber grommet.
- () Install the 3/8 rubber grommet for the line cord.
- () Install the 1 megohm control "H" (spot-shape) with a control nut.



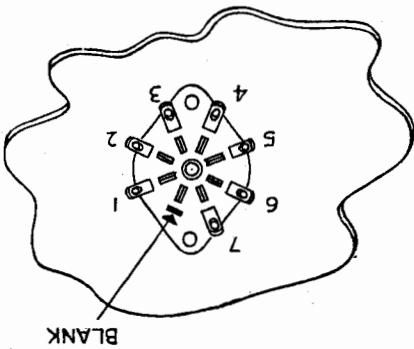
PIN NUMBERING ON NOVAL TUBE SOCKET

- () Mount the tube bracket on the chassis using 6-32 screws and nuts and at the same time install under the nuts as shown:
- () A single terminal strip "M",
- () A fuse block "P" and
- () A 2-lug terminal strip "N",
- () Install the fuse,
- () Install L.V. filter condenser "G" on the condenser mounting wafers as shown, by pushing the mounting prongs through the slots in the wafers and then twisting the prongs one-eighth turn with a pair of pliers.

CHASSIS



PIN NUMBERING ON MINIATURE TUBE SOCKET



- () Mount noval tube socket "R" (vertical cascade amplifier), as shown, using 3-48 screws and nuts.
- () Mount noval tube socket "T" (vertical deflection amplifier), as shown, in the same manner.
- () Mount noval tube socket "V" (horizontal deflection amplifier), as shown, in the same manner.
- () Mount miniature tube socket "S" (vertical phase splitter) as shown, using 3-48 screws and nuts.
- () Mount 4-lug terminal strip "W" together with a solder lug as shown, using 6-32 screw and nut.
- () Mount 2-lug terminal strip "X" together with a solder lug as shown, in the same manner.
- () Mount 2-lug terminal strip "Z" together with a solder lug as shown, in the same manner.
- () Mount 2-lug terminal strip "Y" as shown with a 6-32 screw and nut.

TUBE BRACKET

- () A 470 resistor between pin #8 (S), and solder lug (NS) ✓
- () A 1 meg resistor between pin #7 (NS), and solder lug (NS) ✓
- () A 470 resistor between pin #3 (S), and solder lug (NS) ✓
- () A 1 meg resistor between pin #2 (NS), and solder lug (S) ✓
- () A 22K-1W resistor between pin #1 (NS), and lug Z-1 (NS) ✓

SOCKET "V"

- () A wire to pin #9 (S) on socket "C," and to pin #2 (S) on socket "A." ✓
- () A wire to lug K-1 (S), and through $\frac{1}{2}$ grommet to pin #9 (NS) on socket "R." ✓
- () A wire to lug K-2 (S), and through $\frac{1}{2}$ grommet through pin #5 (NS) to pin #4 (S) on socket "R." ✓
- () A wire to pin #5 (S) on socket "R," and to pin #4 (NS) on socket "S." ✓
- () A wire to pin #9 (S) on socket "R," and to pin #3 (NS) on socket "S." ✓
- () A wire to pin #3 (S) on socket "S," and to pin #9 (NS) on socket "T." ✓
- () A wire to pin #4 (S) on socket "S," and through pin #4 (S) to pin #5 (NS) on socket "T." ✓
- () A wire to pin #9 (S) on socket "T," and to pin #9 (S) on socket "V." ✓
- () A wire to pin #5 (S) on socket "T," and through pin #4 (S) to pin #5 (S) on socket "V." ✓
- () A wire to pin #2 (NS) on socket "B," and to pin #2 (NS) on socket "B." ✓
- () A wire to lug K-1 (NS), and to pin #2 (NS) on socket "B." ✓
- () A wire to lug K-2 (NS), and to pin #7 (NS) on socket "B." ✓
- () A wire to pin #2 (NS) on socket "B," and on socket "C" through pin #4 (S) to pin #5 (NS). ✓
- () A wire to pin #7 (NS) on socket "B," and to pin #9 (NS) on socket "C." ✓
- () A wire to pin #5 (S) on socket "C," and to pin #7 (S) on socket "A." ✓

For best results the two filament wires between sockets should be twisted together wherever possible, but just keeping the wires close together and against the chassis will generally produce the same results.

FILAMENT WIRING

- () Twist the two long brown wires together and place them through the $\frac{1}{2}$ grommet. ✓
- () One brown-yellow wire to pin #2 (S) on socket "E." ✓
- () Other brown-yellow wire to pin #8 (NS) on socket "E." ✓
- () Red wire to pin #4 (S) on socket "E." ✓
- () Red-green wire to pin #6 (S) on socket "E." ✓
- () Red-yellow wire to twisted mounting prong (S) on condenser "G." ✓
- () Twist the two black wires together and place them to terminal strip "L." ✓
- () One black wire to lug L-1 (NS). ✓
- () Other black wire to lug L-2 (NS). ✓
- () Twist the two green wires together and place them to terminal strip "K." ✓
- () One green wire to lug K-1 (NS). ✓
- () Other green wire to lug K-2 (NS). ✓
- () Bare wire to ground lug (S) on socket "D." ✓
- () Yellow wire to pin #8 (S) on socket "D." ✓
- () Yellow-green wire to pin #2 (S) on socket "D." ✓

The leads on components such as transformers, resistors and condensers are frequently longer than necessary. When wiring these parts into the circuit, the leads should be cut to the proper length. Not only will this result in a neater looking instrument, but in many instances proper operation is utterly impossible with long untrimmed lead wires in critical parts of the circuit.

TRANSFORMER WIRING

- () through ground lug (S) to pin #1 (S).
- () An 8 MFD condenser with the end marked "positive" or + to pin #3 (NS), and the other end
- () A 3.3 meg resistor between pin #5 (NS), and ground lug (S).
- () A 3300 resistor between pin #8 (NS), and ground lug (NS).

SOCKET "A"

- () A wire to twisted mounting prong (S), and to lug R (NS) on control "H."
- () A wire to \square marked lug (NS), and to lug L (S) on control "H."
- () A wire to unmarked lug (S), and through grommet to lug W-2 (S).
- () A wire to ∇ marked lug (S), and along chassis edge to pin #4 (NS) on socket "B."
- () A wire to \square marked lug (S), and along chassis edge to pin #6 (NS) on socket "B."
- () A 1000-1W resistor between \cup marked lug (S), and \square marked lug (NS).
- () A 47K resistor between \square marked lug (NS), and ∇ marked lug (NS).
- () A 1 meg-2W resistor between twisted mounting prong (NS), and lug "M" (NS).
- () A 15K-2W resistor between \square marked lug (NS), and unmarked lug (NS).

CONDENSER "G"

- () A 470 resistor between pin #8 (S), and solder lug (NS).
- () A 1 meg resistor between pin #7 (NS), and solder lug (NS).
- () A 470 resistor between pin #3 (S), and solder lug (S).
- () A .1 condenser between pin #7 (S) and pin #1 (NS).
- () A 22K resistor between pin #1 (S), and lug W-3 (NS).
- () A 47K resistor between lug W-3 (S), and lug W-2 (NS).

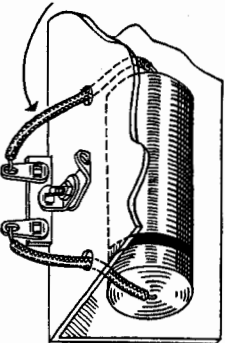
SOCKET "R"

- () A 470K resistor between pin #1 (NS), and lug W-1 (NS).
- () A 10K resistor between pin #1 (S), and lug W-2 (NS).
- () A 10K resistor between pin #7 (NS), and solder lug (NS).
- () A 470K resistor between pin #7 (S), and lug W-4 (NS).
- () A 22K resistor between pin #6 (NS), and lug W-3 (NS).
- () A wire between pin #6 (S), and pin #6 (S) on socket "R."

SOCKET "S"

- () A 22K-1W resistor between pin #6 (NS), and lug X-2 (NS).
- () A .5 condenser, as shown, between lug X-1 (NS), and lug X-2 (NS).
- () A .05 condenser between pin #2 (S), and pin #7 (NS) on socket "S."
- () A .05 condenser between pin #7 (S), and pin #1 (NS) on socket "S."

USE SPAGHETTI OVER CONDENSER LEADS



SOCKET "T"

- () A 22K-1W resistor between pin #6 (NS), and lug Z-2 (NS).
- () A .5 condenser, as shown, between lug Z-1 (NS), and lug Z-2 (NS).
- () A .05 condenser between pin #7 (S), and lug Y-1 (NS).
- () A .05 condenser between pin #2 (S), and lug Y-2 (NS).

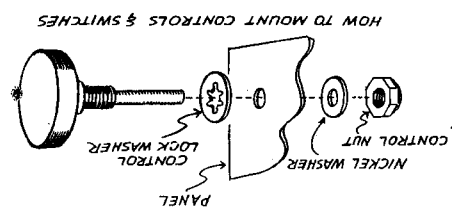
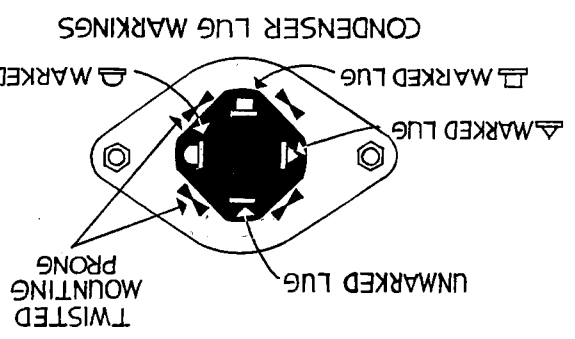
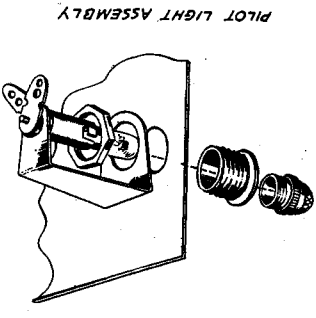
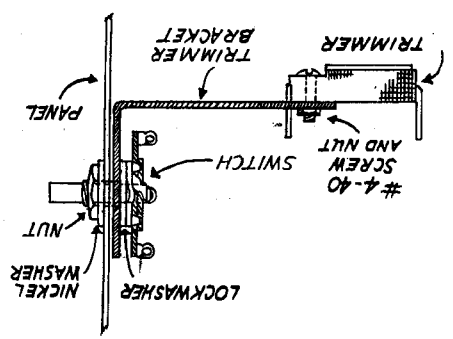
- () Mount the 50K intensity control "AA" with a control lockwasher between control and panel
- () and a nickel washer between control nut and panel.
- () Mount the 500K focus control "BB" in the same manner.
- () Mount the 50K vertical centering control "CC" in the same manner.
- () Mount the 50K horizontal centering control "DD" in the same manner.
- () Mount the 5K vertical gain control "EE" in the same manner.
- () Mount the frequency selector switch "FF" in the same manner.
- () Mount the dual 5K horizontal gain control "GG" in the same manner.
- () Mount the vertical input switch "HH" in the same manner but include the trimmer mounting bracket between switch and panel.
- () Mount the 1 meg-8 meg dual vernier control "KK" in the same manner.
- () Mount the 200K CT synchronizing control "LL" in the same manner.
- () Mount the sync. selector slide switch "MM" with 6-32 screws and nuts.
- () Mount the horizontal input selector slide switch "NN" in the same manner.
- () Mount the on-off slide switch "OO" in the same manner.
- () Mount the pilot light assembly "PP" as shown, and install the pilot lamp.

PANEL MOUNTING I

- () A wire to lug F-1 (S), and to ground lug (S) on socket "D."
 - () A wire to lug F-2 (NS), and through pin #4 (S) on socket "D" to pin #6 (S) on socket "D."
 - () A wire to lug F-2 (S), and to lug N-2 (NS).
- CONDENSER "F"
- () A 470 ohm resistor with one end to ground lug (NS) and other end through pin #3 (S) on Socket "C" to pin #8 (S) on Socket "C."
 - () An 8 MFD condenser with the end marked "positive" or + to pin #4 (NS), and the other end to ground lug (S).
 - () A 1 meg resistor between pin #5 (NS), and ground lug (S).
 - () A bare wire to pin #1 (S), and to adjacent ground lug (S).

SOCKET "B"

- () A 47K resistor between pin #3 (S), and pin #4 (NS).
- () A wire to pin #4 (S), and to pin #6 (NS) on socket "B."



- () A 220K resistor between lug L (S) on "BB," and after splicing on a length of wire to lug L (S) on "AA."
- () A wire to lug V (S) on "CC," and to lug V (NS) on "DD."
- () A wire to lug F7 (S) on "FF," and to lug FR (NS) on "KK."
- () A wire to lug FR (S) on "KK," and to lug FL (NS) on "GG."
- () A wire to lug FL (S) on "GG," and to lug CT (NS) on "LL."
- () A 47K resistor between lug FV (S) on "KK," and lug F6 (NS) on "FF."
- () A 680K resistor between lug RR (S) on "KK," and lug R7 (NS) on "FF."
- () A 100K resistor between lug RV (NS) on "KK," and lug R6 (NS) on "FF."
- () A .02 condenser between lug L (S) on "LL," and lug 2 (S) on "MM."
- () A .02 condenser between lug R (S) on "LL," and lug 5 (S) on "MM."
- () A wire to lug RV (S) on "KK," and to lug 6 (S) on "NN."
- () A wire to lug R7 (S) on "FF," and with some slack to clear chassis edge to lug 3 (NS) on "NN."
- () A bare wire to lug "XX" (S), and to lug 1 (S) on "NN."
- () A 10K resistor between lug "VV" (S), and lug 1 (NS) on "PP."
- () A bare wire to lug 2 (NS) on "PP," and to bracket (S) as shown.
- () A bare wire to lug "SS" (S), and through lug 4 (S) on "MM" to lug 1 (S) on "MM."



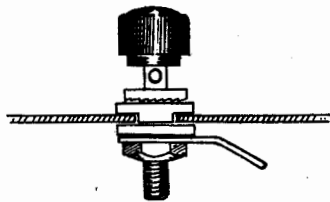
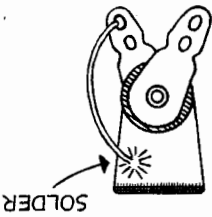
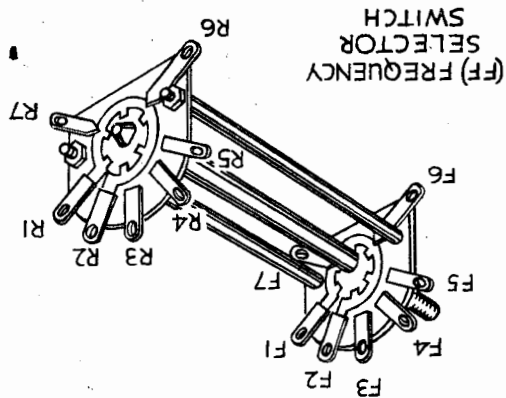
PANEL WIRING

- () Install the CR tube panel ring with #6 sheet metal screws.
- () Mount the 4-30 trimmer "TT" on the trimmer bracket with 4-40 screws and nuts.

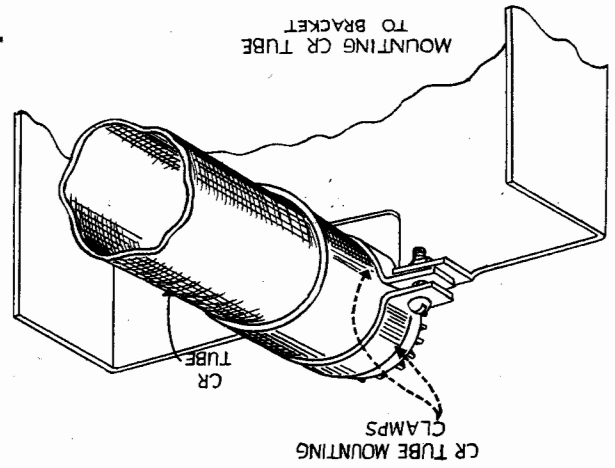
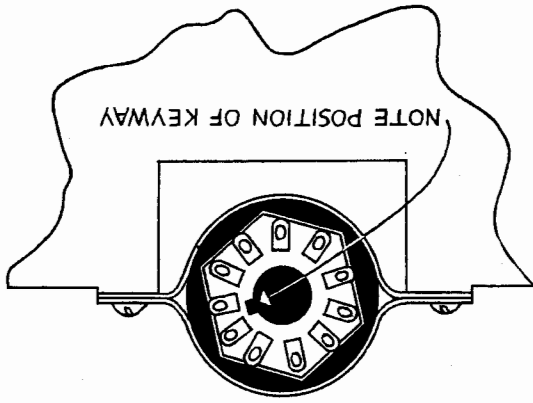
PANEL MOUNTING II

- () A .25 condenser between lug F1 (S), and lug R1 (S).
- () A .02 condenser between lug F2 (S), and lug R2 (S).
- () A 2000 condenser between lug F3 (S), and lug R3 (S).
- () A 270 condenser between lug F4 (S), and lug R4 (S).
- () A 27 condenser between lug F5 (S), and lug R5 (S).

FREQUENCY SELECTOR SWITCH "FF"

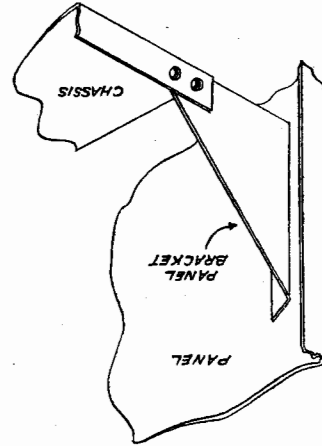
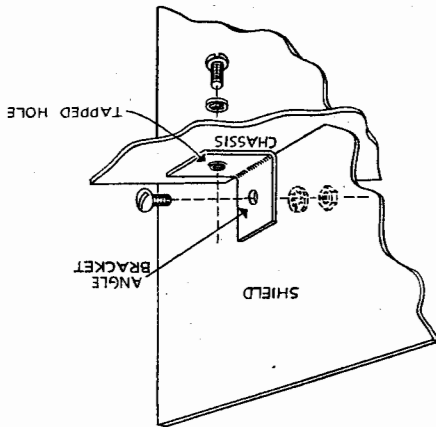


- () Install the vertical input binding post "RR" as shown.
- () Install the external sync. binding post "SS" as shown.
- () Install the 60 cy. test binding post "VV" as shown.
- () Install the horizontal input binding post "XX" as shown.
- () Install the vertical GND. binding post below "RR" with a 6-32 nut.
- () Install the horizontal GND. binding post below "XX" with a 6-32 nut.



- () Install the CR tube and fasten the base with the mounting clamps as shown using 6-32 screws and nuts.
- () Install the CR tube socket.

CR TUBE MOUNTING



- () Fasten one panel bracket to the panel with 6-32 screws and nuts.
- () Fasten other panel bracket to the panel in the same manner.
- () Fasten the angle bracket to the shield plate as shown.
- () Fasten the shield plate to the chassis with a 6-32 screw.
- () Fasten the panel brackets to the chassis with 6-32 screws and nuts.

PANEL TO CHASSIS MOUNTING

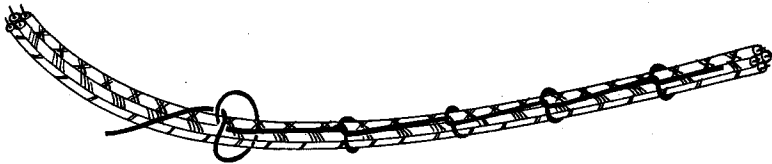
- () A 47K resistor between lug R (NS) on "HH," and lug L (NS) on "EE."
- () A 1000 condenser between lug R (S) on "HH," and lug L (NS) on "EE."
- () A .25 condenser between lug "RR" (S), and lug L (NS) on "HH."
- () A bare wire to lug 1 (S) on "TL," and to lug L (NS) on "HH."
- () A 3.3 meg resistor between lug L (S) on "HH," and lug 2 (NS) on "TL."
- () A bare wire to lug V (S) on "HH," and to lug 2 (NS) on "TL."

VERTICAL INPUT SECTION WIRING

- () One of the brown twisted transformer leads to pin #11 (S).
- () Other brown transformer lead to pin #1 (S).

WIRING THE CR TUBE SOCKET

NOTE: The long wires that do not carry signal, such as all those above, can be grouped if run alongside each other and lacing them together with lacing cord, dial cord or string as shown, will present a professional appearance. Narrow strips of tape every few inches may bring similar results.



- () A 37" long wire (6) to lug R (S) on "AA," and as above to lug N-2 (NS).
- () A 36" long wire (7) to lug V (S) on "BB," and as above to pin #4 (S) on CR tube socket.
- () A 25" long wire (8) to lug R (S) on "BB," and as above to lug "M" (S).
- () A 31" long wire (9) to lug R (S) on "DD," and as above to lug Z-1 (S).
- () A 31" long wire (10) to lug L (S) on "DD," and as above to lug Z-2 (S).
- () A 45" long wire (5) to lug V (S) on "AA," and around "BB" along edge of panel, panel bracket and chassis, through 3/4 grommet to pin #11 (NS) on CR tube socket.
- () A 24" long wire (4) to lug 6 (S) on "MM," and as above to W-1 (S).
- () A 25" long wire (3) to lug 3 (S) on "MM," and through 3/4 grommet to W-4 (S).
- () A 30" long wire (2) to lug R (S) on "CC," and as above X-2 (S).
- () A 29" long wire (1) to lug L (S) on "CC," and along panel bracket and chassis edge through 3/4 grommet and between "S" and "R" to X-1 (S).

LONG WIRES FROM THE PANEL

- () A 10 MFD condenser with the end marked "positive" or + to pin #8 (S) on socket "A" and the other end to lug R (S) on "EE."
- () A wire to lug L (S) on "EE," and to ground lug (S) on socket "A."
- () A bare wire to lug 2 (S) on "TT," and to pin #5 (S) on socket "A."
- () A wire to lug F6 (S) on "FF," and to pin #7 (S) on socket "C."
- () A wire to lug R6 (S) on "FF," and to pin #1 (S) on socket "C."
- () A wire to lug 3 (S) on "NN," and to pin #6 (S) on socket "C."
- () A wire to lug V (S) on "LT," and to pin #2 (S) on socket "C."
- () A wire to pin #2 (S) on socket "B," and to lug 1 (S) on "PP."
- () A wire to pin #7 (S) on socket "B," and to lug 2 (S) on "PP."
- () A wire to pin #8 (S) on socket "B," and to lug FR (S) on "GG."
- () A wire to pin #4 (S) on socket "B," and to lug RL (S) on "GG."
- () A wire to pin #3 (S) on socket "B," and to lug RR (S) on "GG."
- () A wire to lug CT (S) on "LT," and to ground lug (S) on socket "B."
- () A wire to lug 5 (S) on "NN," and to pin #6 (NS) on socket "B."
- () A wire to lug V (S) on "DD," and along panel bracket to pin #6 (S) on socket "B."
- () A .25 condenser between lug 2 (S) on "NN," and pin #5 (S) on socket "B."

PANEL TO CHASSIS WIRING

The centering controls vary the normal (no signal) deflecting plate voltages, and thus permit the undeflected spot to be centered on the screen.

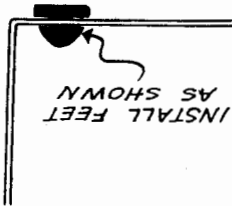
the screen.

About 50 volts potential difference between a pair of plates is required to deflect the spot one inch. Therefore amplifiers must be used in an oscilloscope, if small voltages are to be observed clearly. Gain controls in the amplifier circuits permit adjustment of the size of the pattern on the screen.

After leaving the electron gun, the electron stream passes between two sets of parallel deflecting plates, which are set at right angles. The electron stream can be attracted to or repelled by these deflecting plates, by placing a positive or negative charge on these plates. Such charges or voltages bend the beam and thus move the position of the spot on the screen.

The cathode ray tube consists of an electron gun, which shoots a stream of electrons toward the fluorescent screen. The screen lights up where the electrons hit. The amount of electrons that hit the screen, and therefore the brightness of the spot, is controlled by the intensity control. The size of the spot is controlled by the focus control.

BASIC PRINCIPLES OF OPERATION



- () Install the tubes in their proper sockets.
- () Install the knobs on the controls. The knob on the Frequency Selector switch should point between the panel markings which indicate the approximate limits of the range selected.
- () Install the handle in the top of the cabinet with 10-24 screws.
- () Install the rubber feet in the bottom of the cabinet.

COMPLETE THE INSTRUMENT AND PREPARE THE CABINET

- () Place the line cord through the line cord grommet and tie a knot for strain relief.
- () One wire of the line cord to lug P-1 (S).
- () Other wire of the line cord to lug L-1 (S).
- () A wire to lug V (S) on "EE," and directly through small hole in tube bracket to pin #2 (S) on socket "R."
- () A wire to lug RV (S) on "GG," and directly through small hole in tube bracket to lug Y-2 (S) but leave a little slack to permit insertion of tube in socket "B."
- () A wire to lug FV (S) on "GG," and directly through small hole in tube bracket to lug Y-1 (S).
- () A 10K resistor between lug N-2 (S), and lug N-1 (NS).
- () A .01-2000V condenser between lug N-1 (S), and banana jack "Q" (NS).
- () A 470K resistor between banana jack "Q" (S), and lug R (S) on "H."
- () A wire to lug L-2 (S), and to lug 2 (S) on "QQ."
- () A wire to lug P-2 (S), and to lug 1 (S) on "QQ."

FINAL WIRING

- () A wire to pin #3 (S), and to pin #1 (S) on socket "T."
- () A wire to pin #6 (S), and to pin #1 (S) on socket "V."
- () A wire to pin #7 (S), and through $\frac{3}{4}$ grommet to lug V (S) on "H."
- () A wire to pin #8 (S), and to pin #6 (S) on socket "T."
- () A wire to pin #9 (S), and to pin #6 (S) on socket "V."
- () A wire to pin #10 (S), and through $\frac{3}{4}$ grommet to lug N-1 (NS).

The intensity modulation jack at the rear of the chassis provides a way to vary the brightness of the trace with a signal. The use of sine waves will vary the brightness smoothly, while square wave or pulse type signals will enable the trace to be partially blanked out resulting in a dotted line trace. Note that the relative size of the coupling condenser and CR tube grid resistor forms a differentiating circuit for square waves of lower frequencies, and the resulting positive and negative spikes produce momentary brightening and blanking of the trace. The input signal

Commonly the signal to be observed is applied to the binding posts marked VERT. INPUT and GND. To observe this signal on a basis of time, a "time base" or sweep generator is used as the horizontal signal source. This sweep generator is then adjusted to provide a suitable sweep frequency, as indicated by a single steady trace on the screen. The pattern is then "locked-in" with a slight amount of synchronizing signal as controlled by the synchronizing knob.

The slide switch, marked OFF-ON, turns the whole instrument on or off.

The slide switch, marked INT. SYNC.-EXT. SYNC., enables the sweep generator to be locked-in with the signal being fed into the vertical amplifier, or with a signal from an external source.

The slide switch, marked SWEEP GEN.-HOR. INPUT, connects the horizontal amplifier either to the horizontal input binding post on the panel, or to the sweep generator.

Three knobs, marked FREQ. SELECTOR, FREQ. VERNIER, and SYNCHRONIZING, control the operation of the sweep generator. The selector switch and vernier control permit selection of a suitable sweeping rate to provide a clear pattern. The synchronizing knob provides the stabilizing action needed to keep the pattern from drifting left or right.

Two knobs, marked VERT. GAIN and VERT. INPUT, control the height of the pattern on the screen.

One knob, marked HOR. GAIN, varies the width of the pattern on the oscilloscope screen.

Two knobs, marked VERTICAL CENTERING and HORIZONTAL CENTERING, control the location of the trace on the screen. Turning the vertical knob shifts the trace up or down, and the horizontal knob moves the trace to left or right on the oscilloscope screen.

Two knobs, marked INTENSITY and FOCUS, control the quality of the trace. The intensity knob adjusts the brightness and the focus knob the sharpness of the trace on the oscilloscope screen.

The controls can be divided into groups with specific functions.

are clear.

The operation of an oscilloscope and its many controls is quite simple once the basic principles

OPERATION OF THE OSCILLOSCOPE

Frequently other horizontal signal sources are used, and these are then connected to the horizontal amplifier in place of the internal sweep generator.

If, in addition to the sweep signal in the horizontal amplifier, a signal is applied to the vertical amplifier, the spot will not only move left and right, but also up and down. Therefore the spot will trace the shape of the amplitude of the vertical signal with respect to time, which is the customary way to display such signals.

The sweep generator produces a sawtooth type of voltage. When applied to the horizontal deflecting circuit, this voltage will cause the spot to move at a steady rate across the screen. At the end of its travel the spot will rapidly return to its starting point, only to begin moving again at a steady rate. This steady movement is called the trace, and the rapid return is known as the retrace.

Check the sweep generator. Connect the 60 Cycle Test voltage to the Vertical Input binding post as above. Set the Frequency Selector between 15 and 180. Set the Synchronizing control to the mid position. Adjust the Fine Frequency control until a trace of four sine waves is on the screen. The sweep generator is now operating at $60/4 = 15$ cycles per second. This is the approximate minimum sweeping rate.

Turn the Vertical gain and input controls counter-clockwise. Set the slide switch to Horizontal input and turn the Horizontal gain control counter-clockwise. Keep the intensity of the resulting spot rather low by adjusting the intensity control. Turn the Spot shape control on the rear of the chassis to produce as round a spot as possible, while keeping the spot size to a minimum with the focus control. The setting of the spot shape control is not very critical, but it may require readjustment when the CR tube is replaced. CAUTION: When adjusting the spot shape control, make sure not to touch the exposed wiring on the CR tube bracket.

If no indication is seen, proceed as follows: Connect a wire to the 60 Cycle Test post and to the Vertical Input post. Set the Vertical Input switch to 6 Volt Max. and turn the Vertical Gain control one quarter to one half on. Set the Sweep Generator-Horizontal Input switch to Sweep Generator, and turn the Horizontal Gain control to one half on. Rotate the Centering controls and center the pattern on the screen. This procedure may be necessary as the spot may have been positioned off the screen.

Switch the instrument on and allow a minute for the tubes to heat up. Turn the Intensity control nearly full on (clockwise) and if a trace is seen, adjust the Focus control to produce a clear line or spot. DO NOT PERMIT A HIGH INTENSITY SPOT TO REMAIN STATIONARY ON THE SCREEN FOR ANY LENGTH OF TIME. This may destroy the fluorescent material of the screen and leave a spot where no trace will be obtained.

Plug the line cord into a 110 volt 50/60 cycle AC outlet only. (Caution: This instrument will not operate and the power transformer may be damaged if plugged into a DC outlet.)

NOTE particularly that the INTENSITY and FOCUS controls carry some of the highest voltages in the instrument, and as they are located just below the top edge of the panel, the constructor should make sure the instrument is turned off before attempting to pick it up by the top edge of the panel.

THE VOLTAGES IN THIS INSTRUMENT ARE DANGEROUS. EXTREME CARE SHOULD BE EXERCISED WHENEVER THE INSTRUMENT IS CONNECTED TO THE AC LINE WITHOUT BEING INSTALLED IN ITS CASE.

CAUTION

TESTING THE OSCILLOSCOPE

Similarly the maximum R.M.S. signal voltage applied to the horizontal input binding post should not exceed 10 volts R.M.S.

The maximum R.M.S. signal voltage applied to the vertical input binding post should not exceed the values specified on the panel (6 volts and 400 volts R.M.S.). Larger signals may overload the input cathode follower tube and result in distortion of the trace.

The input voltage to the horizontal and vertical input binding posts should not exceed the rating of the input blocking condensers, which is 600 volts. This value is the peak value, which may consist of a DC voltage plus the peak of an AC voltage. Application of voltages in excess of 600 volts peak may result in breakdown of the blocking condenser and damage to the instrument.

should be preferably in the order of 15 volts or larger. By using a signal of good frequency accuracy, measurement of time intervals on the trace may be made with equal accuracy.

2. Check the voltages at the tube sockets. The readings should come reasonably close to the values tabulated below, if a vacuum tube voltmeter with 11 megohm input resistance is used. Other type meters may give considerably lower readings. If a voltage reading fails to check with the tabulation, check further into the circuit involved (by checking the resistors and condensers for instance), and determine the cause.
1. Check the wiring by following each wire on the pictorial and in the instrument, checking the soldered connections on each end, and then checking off the wire in the pictorial with a colored pencil. This will reveal mistakes and omissions in wiring, which is the most frequent cause of difficulties.
- If the testing procedure outlined above does not produce the expected results, locate the trouble as outlined.

IN CASE OF DIFFICULTY

After the tests are successfully carried out, the instrument should be installed in the cabinet. Bring the line cord through the hole in the rear of the cabinet. Slide the instrument into the cabinet and fasten with two #6 sheet metal screws through the rear of the cabinet into the CR tube panel ring. Trim the grid screen to fit snugly against the felt inside the CR tube panel ring. Recheck the adjustment of the input trimmer, as the presence of the case may change the stray capacity.

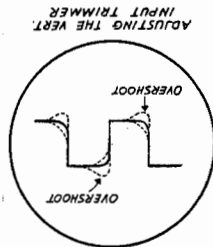
Test leads are not supplied with this instrument as the wide variety of applications require a large number of different leads, both shielded and unshielded.

At low sweep rates (30 cycles or less) the screen has insufficient persistence to provide a steady picture. This flicker is inherent with medium persistence screens at low sweep rates.

The maximum undistorted output voltage of the amplifiers does generally not provide deflection much in excess of five inches. Maximum deflection of four inches, both horizontal and vertical, will provide adequate utilization of the available screen area.

NOTE: At maximum gain settings, the sensitivity of the amplifiers is very high. Therefore, without a signal source connected to the input terminals, stray pickup may produce patterns on the screen. This is equivalent to the noise obtained from high gain audio amplifiers when the pickup or the microphone is disconnected. Such behavior is a normal characteristic of the instrument and does not interfere with proper operation.

If a square wave generator is not available, this adjustment can not readily be made. In that case, however, the failure to make this adjustment will generally not be evident in any application not involving the use of square waves.



If a square wave generator is available, adjust the step attenuator as follows: Apply a square wave of preferably 10,000 cycles to the Vertical Input post. Set the Vertical Gain at maximum and turn the Vertical Input switch to the 400 Volt Max. position. Adjust the trimmer under the Vertical Input switch for as flat a top on the square wave as possible. Reduce the frequency of the square wave to 1,000 cycles and make sure that there is no overshoot. Now the frequency response in the 400 Volt Max. position should be equal to the response in the 6 Volt Max. position.

POWER SUPPLY. The operating voltages are supplied through a power transformer. Two rectifiers are used. One rectifier in a full-wave circuit supplies the amplifiers with plate voltages. The output from this rectifier is filtered by a resistance-capacity network. The other rectifier is connected in a half-wave circuit, and provides the large negative voltage for the cathode ray tube. Filtering in this circuit is accomplished by a single high voltage condenser. This simple filter is adequate because the current drain of this circuit is very low.

CR TUBE CIRCUIT. The high voltage condenser is shunted by a voltage divider. The voltages for the CR tube are obtained at various taps along this divider. The grid voltage is obtained from the high voltage condenser through a grid resistor. The cathode voltage is adjustable and is obtained from the intensity control. The focussing anode voltage is also adjustable and is obtained from the focus control. The second anode voltage is obtained from the spot shape control across the amplifier plate supply voltage. The DC as well as the AC voltages for the deflecting plates are obtained directly from the amplifier plates.

HORIZONTAL AMPLIFIER. The horizontal amplifier consists of a triode phase splitter with a dual control (horizontal gain) providing the plate and cathode load resistors. The resulting low impedance lines feed the push-pull amplifier on the tube bracket. The amplifier plates are directly connected to the CR deflecting plates. The plate load consists of two resistors and the centering control. The plate voltages, and thus the spot position, are varied by turning the centering control. The condenser across the centering control provides compensation at very low frequencies.

VERTICAL AMPLIFIER. The vertical amplifier channel consists of: A cathode follower input stage, with a two-position attenuator in the grid circuit, and a gain control in the cathode circuit. A two stage amplifier fed by the low impedance line from the gain control. The portion of the plate load resistor that is common to both stages aids in maintaining the proper low frequency response. A phase splitter stage, direct coupled from the preceding amplifier plate. A push-pull output stage, direct coupled to the deflecting plates, and identical to the push-pull stage in the horizontal amplifier.

SWEEP GENERATOR. The sweep generator is a multivibrator using a twin triode, and produces a saw-tooth shaped output signal. The frequency range is varied in steps by switching condensers of various sizes into the circuit. Vernier adjustment of frequency is achieved by varying the plate and grid resistors.

SYNCHRONIZATION. The sweep generator can be locked-in with the signal in the vertical amplifier at the signal frequency or at a suitable sub-harmonic. This is accomplished by feeding a small portion of the signal in the vertical amplifier circuits into the grid circuit of the multivibrator. The centerapped synchronizing control makes it possible to lock-in on either the positive or negative peak of the signal. If synchronizing voltages from an external source are used, no choice of lock-in polarity is available.

SOME OSCILLOSCOPE APPLICATIONS

The Oscilloscope is a versatile instrument, as it is possible to show as much as three quantities simultaneously and instantaneously. The instrument is however a basic instrument, like a screwdriver or a lathe, and, like a screwdriver or a lathe, additional equipment is generally required to enable it to demonstrate its capabilities.

While a simple tool like a screwdriver only needs a screw and a guiding hand, a complicated tool like a lathe may require cams, special tool bits, turrets, and, of course, material to work on. Similarly, the oscilloscope can properly be used to show the shape of a signal voltage, within its wide operating limits, against a basis of time. However, many more applications are obviously within its realm, if the instrument is used with the accessories required for the specific application.

While a television sweep signal generator is one of the better known "accessories," used for TV receiver alignment, the application field is not limited to radio or electronics. Oscilloscopes may be made to operate on signals derived from accessories which translate recurrent phenomena, such as mechanical vibration, rotation, pressure, light, heat and sound, into signal voltages of suitable character.

By applying the signal voltage from one source to the vertical amplifier, the signal from another source to the horizontal amplifier, and the signal from a third source to the Z-axis or intensity modulation jack, three quantities may be observed simultaneously.

As an example, these signals could represent cylinder pressure (vertical) against crankshaft rotation (horizontal) in an automobile engine, with timing markers added through the intensity modulation.

As another example, ferrous alloys may be compared by tracing a magnetization curve (B-H curve) of each sample on the screen. Variations are then instantly recognized.

A detailed description of such complicated or special applications does not come within the scope of this manual. A few of the many simple applications more frequently encountered are described below.

MEASUREMENT OF DISTORTION. Distortion is best measured in conjunction with a square wave audio generator in which case the oscilloscope is used to observe the square wave passing through the amplifier. A sine wave may also be used as distortion will result in clipping the tops of the sine wave.

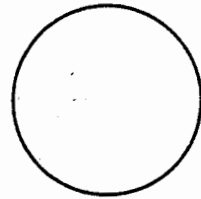
Through the use of a filter network such as a twin T or Wien bridge, the fundamental sine wave may be filtered out and the harmonic distortion observed.

ALIGNMENT OF RECEIVERS. The vertical input of the oscilloscope is connected to the output of the receiver detector. The sweep generator of the oscilloscope is adjusted to the modulation frequency of the signal generator and connected to the horizontal amplifier. The receiver adjustments are then made in accordance with the manufacturer's recommendations. Normally all adjustments are made for maximum indication.

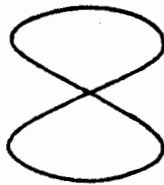
MEASUREMENT OF GAIN. By use of the grid screen, the gain of amplifiers may be figured. The vertical input is moved from stage to stage and the gain noted in terms of the grid screen divisions. Simple calculations will then give the ratio of gain.

TESTING TUBES. An absolute measurement of tube quality is possible by measuring the gain of a stage with several different tubes.

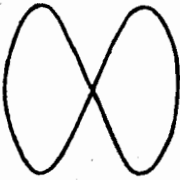
MEASUREMENT OF FREQUENCY. Connect the unknown to the vertical input and the 60 cycle test voltage to the horizontal input. The unknown frequency may be identified by the following diagrams:



RATIO 1:1



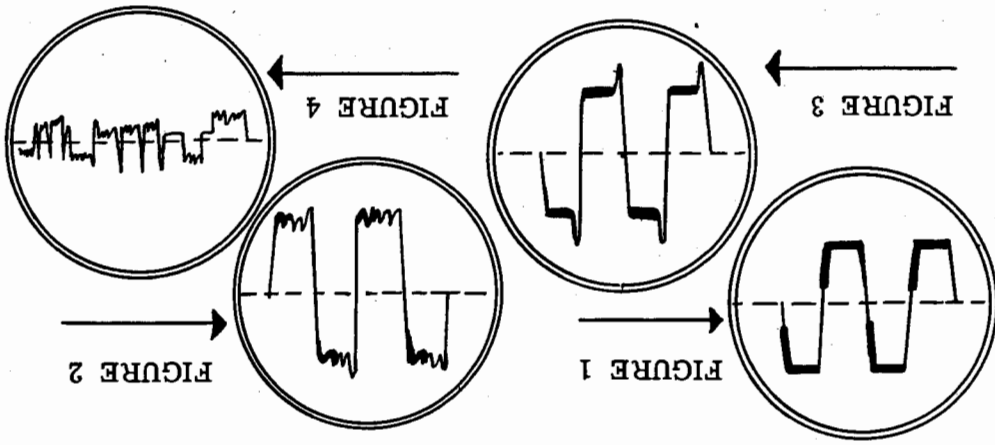
RATIO 2:1



RATIO 1:2

The ratio is established by counting the number of loops vertically and the number horizontally.

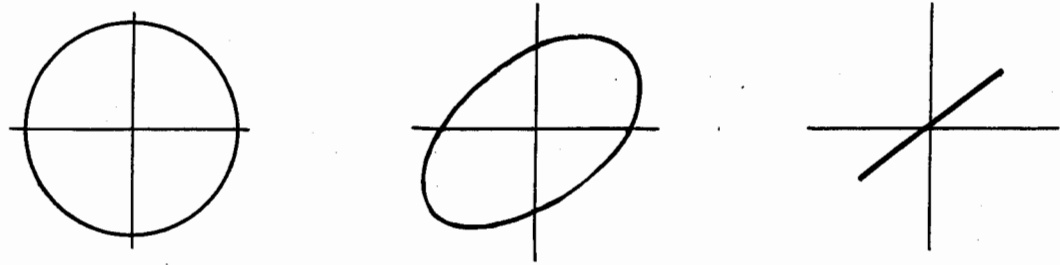
TROUBLE SHOOTING. By the use of a crystal probe into the vertical input of the scope and a modulated signal from a signal generator feeding into the dead receiver, the oscilloscope makes an excellent signal tracer. The signal may be traced from the antenna to the detector with the crystal probe. Beyond the detector, a test prod may be used to follow the audio portion. The defective stage is easily located.



AUTO RADIO VIBRATOR TESTING. Hours can be saved by using the scope in servicing auto radio power supplies. In using the scope, connect the vertical plates across the whole primary winding of the transformer at the vibrator socket. Comparing this picture with the patterns below, any trouble can be quickly spotted. Figure 1 is the ideal pattern. Figure 2 results from a worn vibrator where the contacts are pitted or bouncing. When the buffer condenser opens up, the long pip shown in Figure 3 is present. A shorted buffer condenser or an overloaded circuit shows up as in Figure 4.

HUM CHECKING AND IDENTIFICATION. Use same connections as outlined under frequency. Use a test prod connected to the vertical input and connect the ground post of the oscilloscope to the chassis under test. Start at the output transformer where the hum will show as either an oval (60 cycle hum) or a figure eight (120 cycle hum). 60 cycle hum usually results from inductive pickup and can be corrected by moving the audio transformers to a different angle to reduce the coupling from the power transformer. 120 cycle hum results from inadequate or defective filtering in the rectified power supply. This type can be followed directly to its source as the figure eight will become larger as the defective filter condenser is approached. The correction is to replace the defective condenser.

PHASE DIFFERENCE 0° PHASE DIFFERENCE 45° PHASE DIFFERENCE 90°



MEASUREMENT OF PHASE. The connections outlined under Frequency are used but for phase measurement, the frequency of both inputs must be the same—identify the phase difference by the following diagrams.

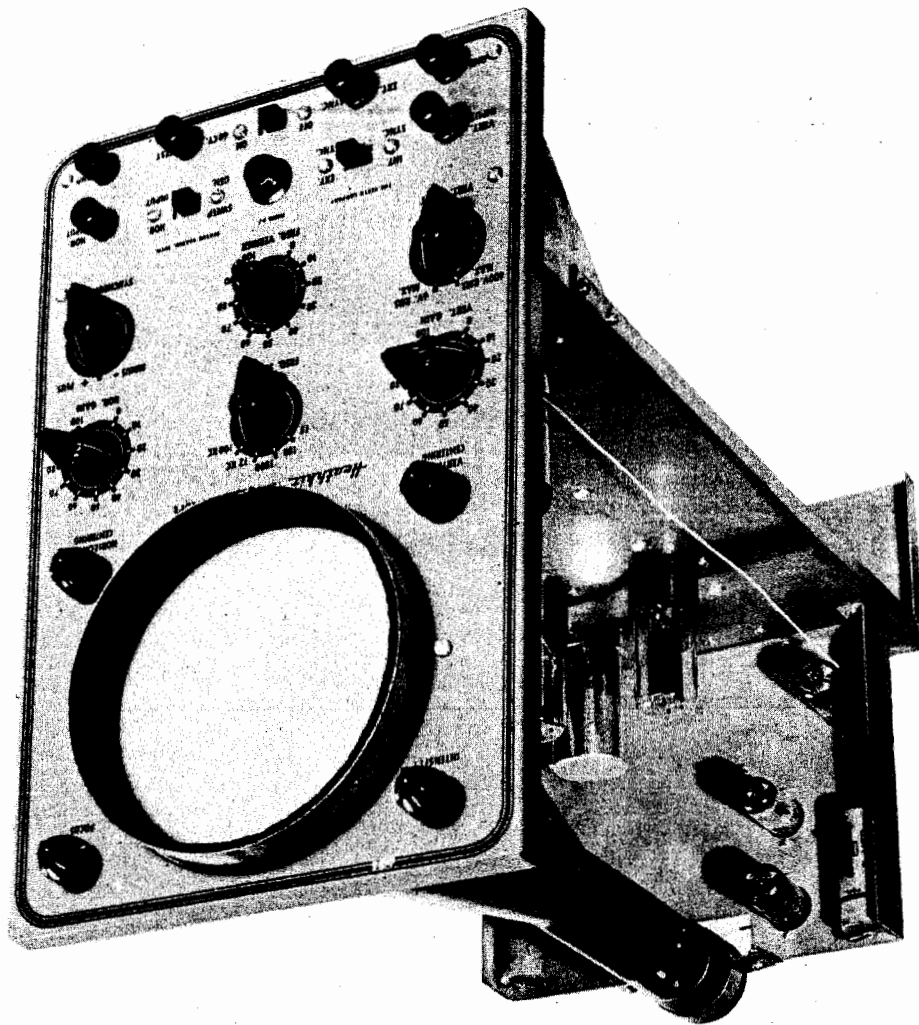
OSCILLOSCOPE AS AC VOLTMETER. By applying a known voltage to the vertical input and measuring it on the grid screen, unknown voltages may be measured by comparison.

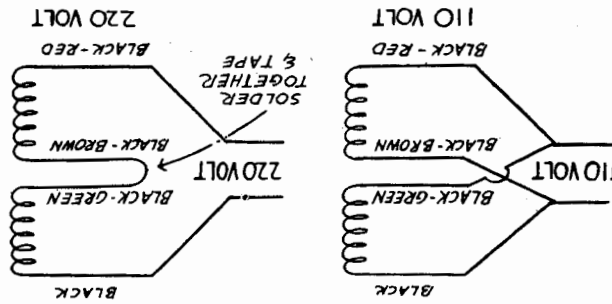
BIBLIOGRAPHY

While many issues of the popular radio and service magazines have carried excellent articles on the construction and application of oscilloscopes, and their reading is highly recommended, we also suggest the following excellent books:

- RUITER "Modern Oscilloscopes and Their Uses"
- SYLVANIA "How To Service Radios With An Oscilloscope"
- HICKOK "How To Use The CR Oscilloscope In Servicing Radio and TV"
- RIDER "The Cathode-Ray Tube At Work"
- TURNER "Radio Test Instruments"
- EDITORS & ENGINEERS "Radio Handbook"
- ARRL "Radio Amateurs Handbook"
- RIDER & USLAN "Encyclopedia on Cathode-Ray Oscilloscopes and Their Uses"

The Allen B. DuMont Labs., Passaic, N. J., supply a number of different pamphlets on using oscilloscopes and make the finest factory built scopes in the world.





These transformers have a dual primary for use on either 110 Volts or 220 Volts. Wire as shown.

WIRING OF EXPORT TYPE
110/220 VOLT POWER
TRANSFORMERS

HEATH COMPANY
Benton Harbor, Michigan

The Heath Company limits its warranty on any part supplied with any Heathkit (except tubes, meters, and rectifiers, where the original manufacturer's guarantee only applies) to the replacement within three (3) months of said part which, when returned with prior permission, postpaid, was, in the judgment of the Heath Company, defective at the time of sale. The assembler is urged to follow the instructions exactly as provided. The Heath Company assumes no responsibility or liability for any damages or injuries sustained in the assembly of the device or in the operation of the completed instrument.

WARRANTY

NOTE: Before returning this unit, be sure all parts are securely mounted. Attach a tag to the instrument giving name, address and trouble experienced. Place padding over the face of the cathode-ray tube. Pack in a rugged container, preferably wood, using at least three inches of shredded newspaper or excelsior on all sides. Do not ship in original carton only as this carton is not considered adequate for safe shipment of the completed instrument. Ship by prepaid express, if possible. Return shipment will be made by express collect. Note that a carrier cannot be held liable for damage in transit if packing, in his opinion, is insufficient. Prices are subject to change without notice. The Heath Company reserves the right to change the design without incurring liability for equipment previously supplied.

The Heath Company is willing to offer its utmost cooperation to assist you in obtaining proper operation of your instrument. The repair service is available until one year from the date of purchase.

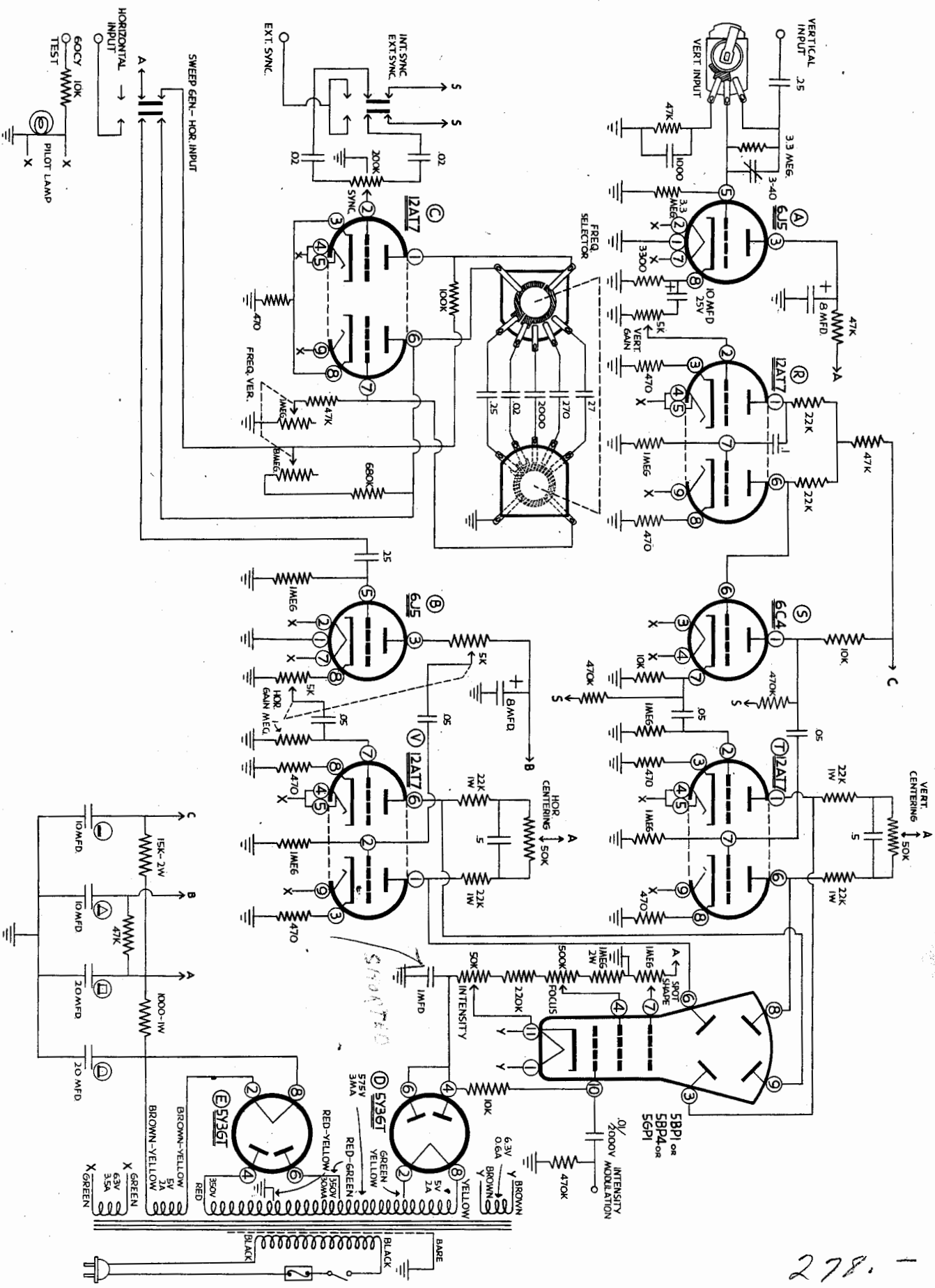
The facilities of the Heath Company Service Department are also available. Your instrument may be returned for inspection, repair and calibration for a service charge of \$5.00 plus the cost of any additional material that may be required. This service policy applies only to completed instruments constructed in accordance with the instructions as stated in the manual. Instruments that are not completed or instruments that are modified will not be accepted for repair. Instruments showing evidence of acid core solder or paste fluxes will be returned not repaired.

In event continued operational difficulties of the completed instrument are experienced, may we remind you that the Heath Company has provided a technical consultation service. Every effort will be made to assist you through correspondence. May we emphasize that in all correspondence this instrument should be referred to as the Model 0-7 Oscilloscope.

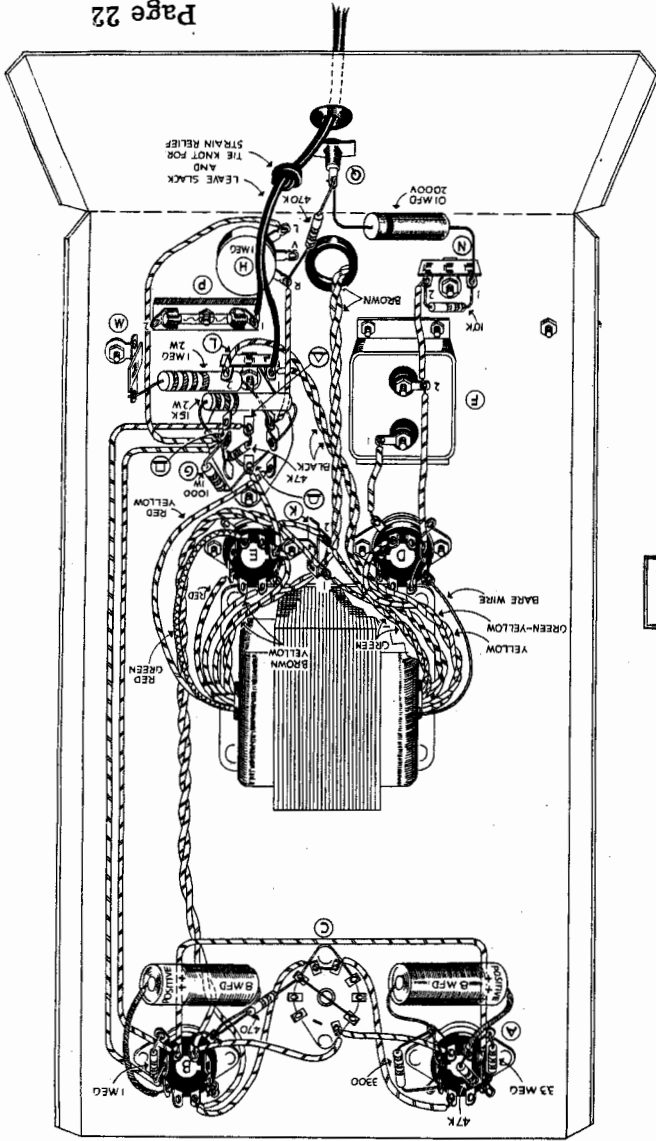
SERVICE

0-7 Oscilloscope Parts List

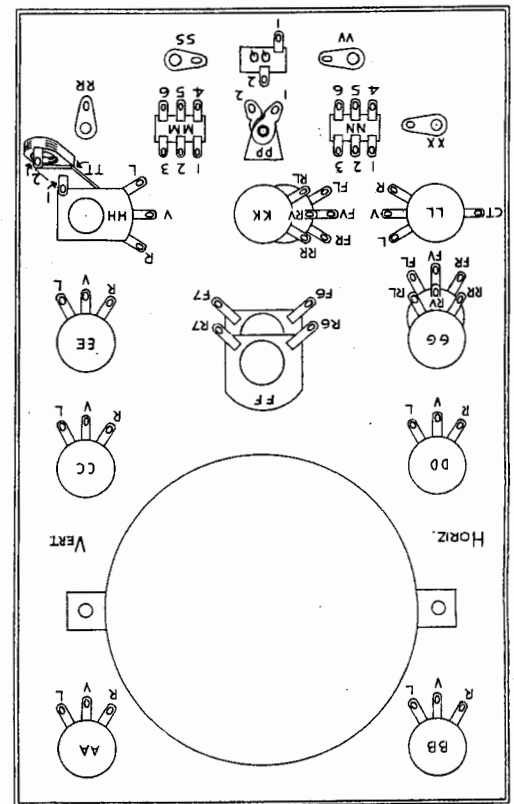
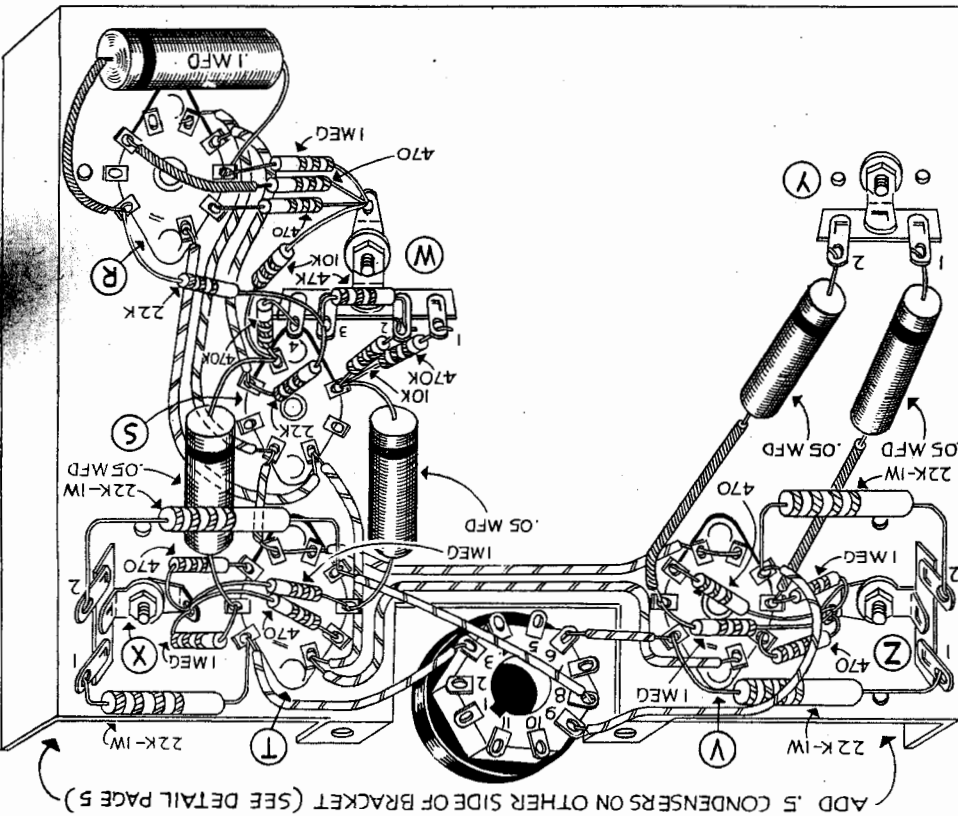
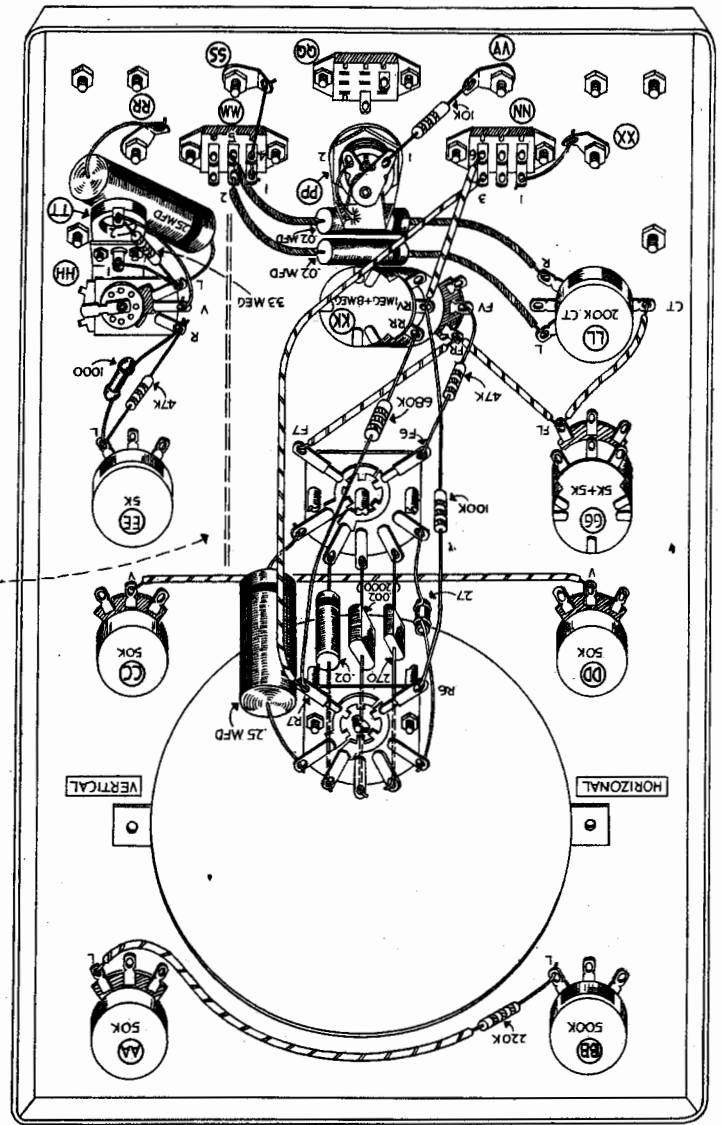
Part No.	Description	Part No.	Description
1-6	470 ohms	411-1	5B1 or 5B4 or 5G1 tube
1-14	3.3k ohms	411-3	5Y3 tubes
1-20	10k ohms	411-4	6C4 tube
1-22	22k ohms	411-5	6J5 tubes
1-25	47k ohms	411-24	12AT7 tubes
1-26	100k ohms	412-1	#47 pilot lamp
1-29	220k ohms		
1-33	470k ohms		
1-34	680k ohms		
1-35	1 megohm		
1-38	3.3 megohms		
1-2A	1k ohm 1 watt	436-3	red banana jack
1-5A	22k ohms 1 watt	437-1	banana jack insert
1-4B	15k ohms 2 watt		
1-8B	1 megohm 2 watt		
31-2	4-30 trimmer	90-1	cabinet
21-6	27 MME	200-M1	chassis
20-4	270 MME	203-2	panel
21-14	1000 MME	204-M1	panel brackets
20-7	2000 MME (.002 MFD)	204-M3	trimmer mounting bracket
23-5	.01 MFD - 2000 volt	204-M5	CR tube bracket
23-10	.02 MFD	204-9	angle bracket
23-11	.1 MFD	205-M5	shield plate
23-13	.25 MFD	207-M1	CR tube mounting clamps
23-15	.5 MFD	210-M1	CR tube panel ring
24-2	1 MFD High Voltage	211-1	handle
25-2	8 MFD - 450 volt		
25-4	10 MFD - 25 volt		
25-8	20-20-10-10-MFD - 450 volt		
10-7	5k control	250-2	3-48 screws
10-11	50k controls	250-9	4-40 screws
10-13	200k CT control	250-19	10-24 handle screws
10-15	500k control	250-18	8-32 screws
10-17	1 meg control	250-8	#6 Sheet metal screws
12-1	5k - 5k dual control	250-9	3-48 screws
12-3	1 meg - 8 meg dual control	252-2	10 3-48 nuts
60-1	SPST slide switch	252-7	6-32 nuts
60-2	DPDT slide switches	252-4	8-32 nuts
63-3	2 position rotary switch	252-3	45 6-32 nuts
63-8	4 position rotary switch	252-2	2 4-40 nuts
434-2	4 octal sockets	252-1	10 3-48 nuts
434-15	7 pin miniature socket	252-2	2 4-40 nuts
434-16	9 pin novel sockets	252-3	45 6-32 nuts
434-24	CR tube socket	252-4	4 8-32 nuts
431-1	1 lug terminal strip	252-7	11 control nuts
431-2	2 lug terminal strips	252-9	1 speednut for jack
431-5	4 lug terminal strip	253-1	4 fiber flat washers
434-1	1 lug terminal strip	253-2	4 fiber shoulder washers
434-16	9 pin novel sockets	253-10	10 control nickel washers
434-15	7 pin miniature socket	254-1	39 #6 lockwashers
434-2	4 octal sockets	254-2	4 #8 lockwashers
434-1	1 lug terminal strip	254-4	11 control lockwashers
434-24	CR tube socket	259-1	7 solder lugs
431-1	1 lug terminal strip		
431-2	2 lug terminal strips		
431-5	4 lug terminal strip		
Pilot light assembly			
252-12	1 nut		
413-1	1 jewel		
434-22	1 socket		
455-1	1 bushing		
54-1	power transformer	54-1	power transformer
481-1	condenser mounting water	481-1	condenser mounting water
421-1	fuse	421-1	fuse
422-1	fuse block	422-1	fuse block
414-1	grid screen	414-1	grid screen
261-1	rubber feet	261-1	rubber feet
73-1	3/8 grommet	73-1	3/8 grommet
73-2	3/4 grommet	73-2	3/4 grommet
89-1	1 line cord	89-1	1 line cord
344-1	roll hookup wire	344-1	roll hookup wire
340-2	length bare wire	340-2	length bare wire
346-1	length spaghetti	346-1	length spaghetti

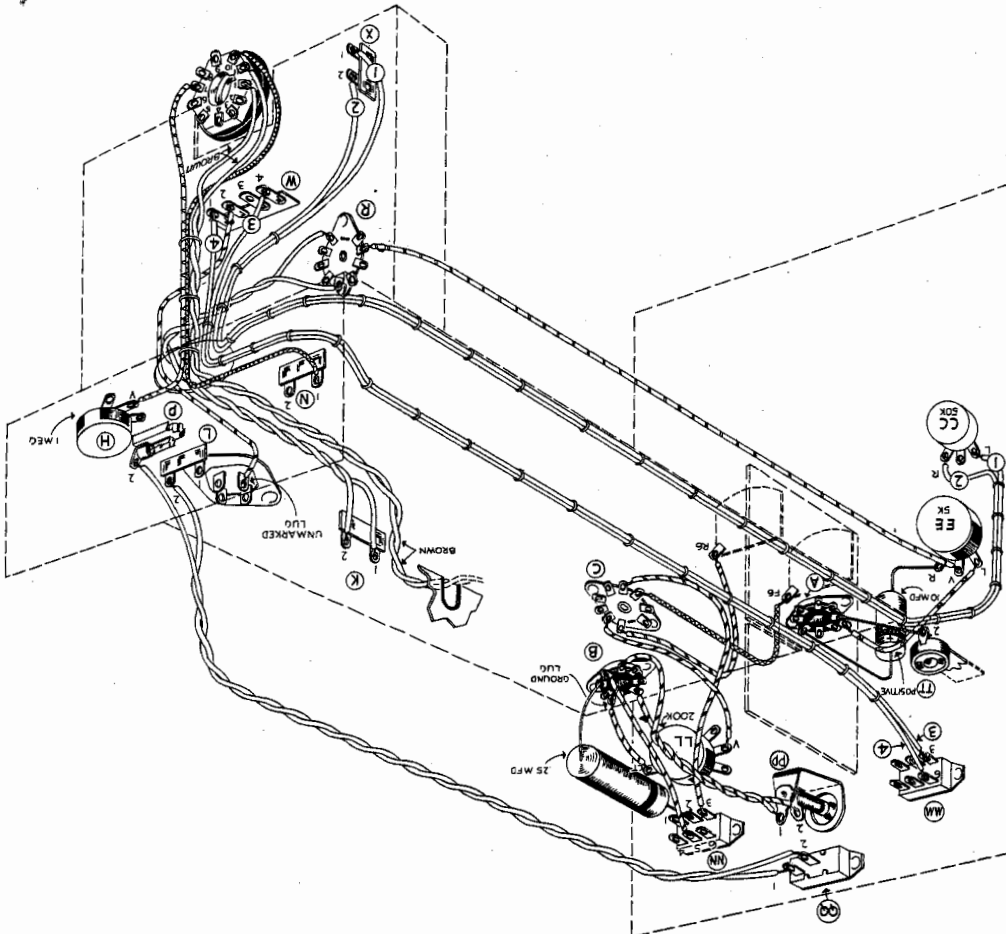
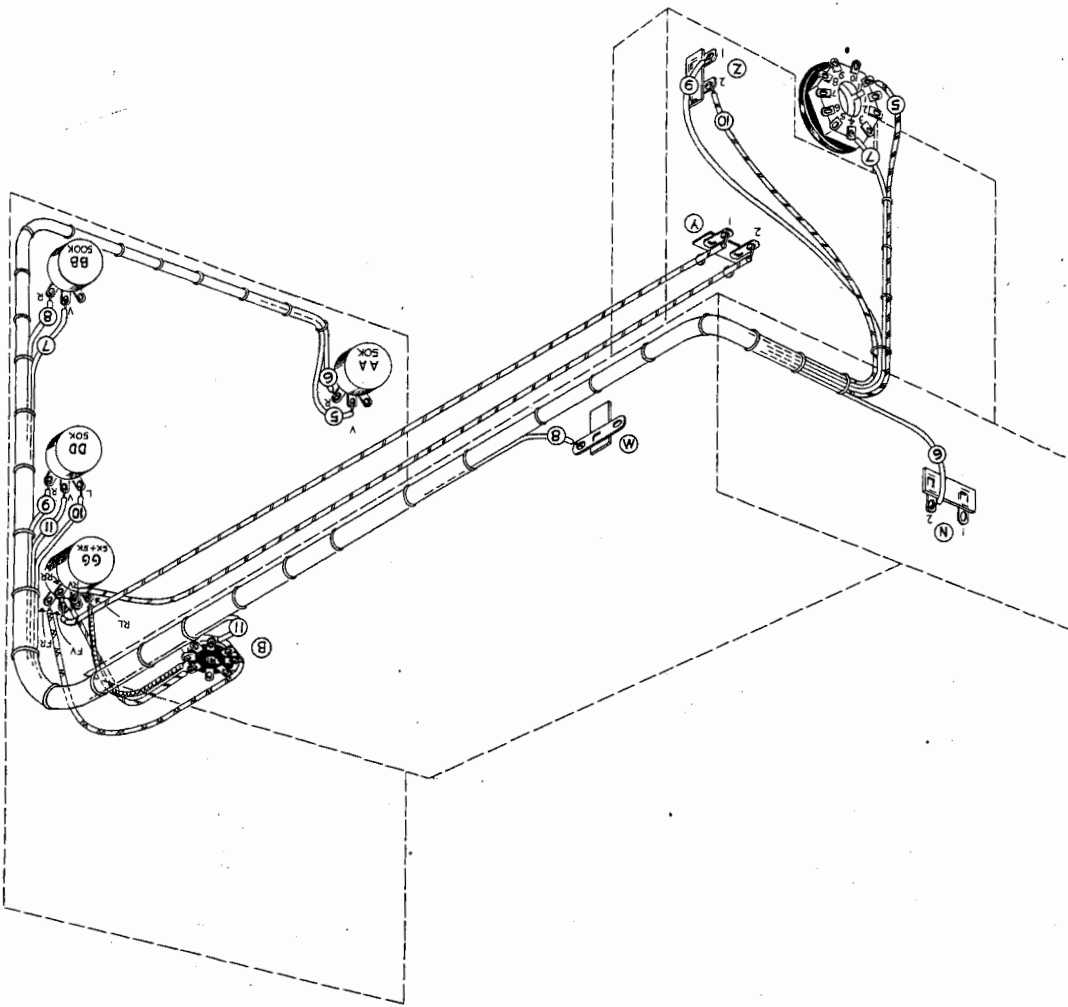


278. -



7202... POSITION OF SHIELD WHEN INSTALLED





QUARTZ CRYSTAL		VARIABLE CONDENSER		ANTENNA OR AERIAL	
CONNECTION OF TWO WIRES		ELECTROLYTIC CONDENSER SHOWING POLARITY		CHASSIS OR GROUND	
NO CONNECTION		SWITCH		AIR CORE COIL	
FUSE		ROTARY SWITCH		AIR CORE TRANSFORMER OR COIL	
PHONE PLUG		SPEAKER		R.F. CHOKE	
1000	K =	METER		FILTER OR IRON CORE CHOKE	
1,000,000	M =	PLOT LIGHT		IRON CORE TRANSFORMER	
OHM.		PHONE JACK		FIXED RESISTOR	
MF = MICROFARAD		GRID		VARIABLE RESISTOR OR POTENTIOMETER	
MMF = MICRO MICROFARAD		PLATE		FIXED CONDENSER	

Symbols Used in Radio Circuits

A good electric soldering iron (100 watt with small tip) File. Round and flat types. Purchase quality tools and you will enjoy and use them many years. American Beauty soldering irons, Plomb, and Williams pliers are Diagonal or side cutting pliers (5" or 6"). An assortment of screw drivers flat and Phillips type. recommended.

Recommended Tools

The most important thing in good soldering is to heat the joint and allow the solder to flow into it. The solder should melt from contact with the joint rather than with the iron. Never use pastes or acids in radio work. Use only rosin core solder. Never depend on the solder to hold a joint. Always make a firm connection with the wire before applying solder. To tin a soldering iron (soldering cannot be done with the bare copper) file the surface lightly while the iron is hot and then quickly apply a generous amount of rosin core solder while the filed surface is still bright. Wipe off excess solder with a cloth. Tin all four sides of the tip in this manner. The terminals must be clean, and preferably tinned. On some terminals that are hard to solder to (nickel plated ft.) it is desirable to pre-tin the surface before installation or connection. Clean (scrape or sandpaper) the surface, heat with iron and apply rosin core solder liberally. Wipe off or shake off excess solder.

Soldering

I.F. TRANSFORMERS
 Blue — Plate Lead
 Red — B + Lead
 Green — Grid
 Black — Ground or AVC
 If center tapped other Grid is Green and black striped

AUDIO TRANSFORMERS
 Blue — Plate Lead
 Red — B + Lead
 Brown — Other Plate on Push Pull
 Green — Grid Lead
 Black — Ground Lead
 Yellow — Other Grid on Push Pull

POWER TRANSFORMERS PRIMARY — BLACK
 High Voltage Plate — Red
 Center Tap Red and Yellow Striped
 Rectifier Filament — Yellow
 Center Tap Yellow and Blue
 Filament No. 1 — Green and Yellow
 Center Tap Green and Yellow
 Filament No. 2 — Brown and Yellow
 Center Tap — Brown and Yellow
 Filament No. 3 — Slate and Yellow
 Center Tap — Slate and Yellow

R M A Color Code on Transformers

THE HEALTH COMPANY
BENTON HARBOR, MICH.

